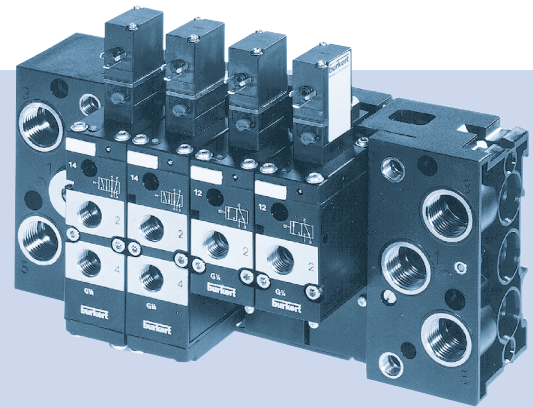


## Type 6516-6517

Multiple blocks and modular pneumatic base rail type MP07



## Operating instructions

We reserve the right to make technical changes without notice.  
Technische Änderungen vorbehalten.  
Sous réserve de modifications techniques.

© Bürkert Werke GmbH & Co. KG, 2024

Operating Instructions 2402/13\_EUen\_00803141 / Original DE

<b>1</b>	<b>OPERATING INSTRUCTIONS .....</b>	<b>4</b>	<b>8.1</b>	<b>Pneumatic installation.....</b>	<b>15</b>
1.1	Symbols .....	4	8.2	Electrical installation .....	15
1.2	Definition of terms.....	4	<b>9</b>	<b>START-UP .....</b>	<b>16</b>
<b>2</b>	<b>INTENDED USE .....</b>	<b>5</b>	<b>10</b>	<b>MAINTENANCE, TROUBLESHOOTING .....</b>	<b>17</b>
<b>3</b>	<b>BASIC SAFETY INSTRUCTIONS .....</b>	<b>5</b>	<b>11</b>	<b>DISASSEMBLY .....</b>	<b>18</b>
<b>4</b>	<b>GENERAL NOTES.....</b>	<b>7</b>	11.1	Valve block disassembly.....	18
4.1	Contact address .....	7	11.2	Disassembling multi-blocks.....	18
4.2	Information online .....	7	11.3	Disassembling hose lines .....	18
<b>5</b>	<b>STRUCTURE AND DESCRIPTION.....</b>	<b>7</b>	<b>12</b>	<b>RIGHT CONNECTION MODULE.....</b>	<b>18</b>
5.1	Design .....	7	<b>13</b>	<b>PULSED OPERATION.....</b>	<b>18</b>
5.2	Description.....	8	<b>14</b>	<b>TRANSPORTATION, STORAGE, DISPOSAL .....</b>	<b>19</b>
5.3	Design of 5/3-way valve, 5/2-way pulse valve .....	9			
5.4	Circuit functions.....	9			
<b>6</b>	<b>TECHNICAL DATA .....</b>	<b>10</b>			
6.1	Conformity .....	10			
6.2	Standards.....	10			
6.3	Operating conditions .....	10			
6.4	Electrical data .....	10			
6.5	Type label .....	11			
<b>7</b>	<b>INSTALLATION.....</b>	<b>11</b>			
7.1	Installing pilot valve Type 6106 .....	12			
7.2	Installing multiple blocks .....	13			
7.3	Valve block installation.....	14			
<b>8</b>	<b>INSTALLATION.....</b>	<b>14</b>			

# 1 OPERATING INSTRUCTIONS

The operating instructions describe the entire life cycle of the device. Keep these instructions ready to hand at the operation site.

## Important safety information!

- Carefully read these instructions.
- Above all, observe the safety instructions, intended use and usage conditions.
- Persons who work on the device must read and understand these instructions.

## 1.1 Symbols



### DANGER!

Warns of an immediate danger.

- Failure to observe will result in death or serious injuries.



### WARNING!

Warns of a potential danger.

- Failure to observe these warnings may result in serious injuries or death.



### CAUTION!

Warns of a potential hazard.

- Failure to observe may result in moderate or minor injuries.

## NOTE!

Warns of damage.



Important tips and recommendations.

► Designates instructions to avoid danger.

→ Highlights a procedure which you must carry out.

## 1.2 Definition of terms

Term	Definition for these instructions
Device	Multiple block consisting of solenoid valves of types 6516/6517 and a modular pneumatic base rail of the type MP07

## 2 INTENDED USE

The multiple block with valves of types 6516 and 6517 is designed to control neutral media and compressed air.

- ▶ The device must only be used for its intended purpose. Non-intended use of the device may be dangerous to people, nearby equipment and the environment.
- ▶ Use the device only in conjunction with third-party devices and components recommended or approved by Bürkert.
- ▶ Prerequisites for safe and trouble-free operation include correct transportation, correct storage, installation, start-up, operation and maintenance.
- ▶ Observe the permissible data, operating conditions and conditions of use of the respective devices or products. These specifications can be found in the contract documents, the operating instructions and on the type label.
- ▶ With a properly connected and assembled cable plug, e.g. type 2516, the device complies with degree of protection IP65 in accordance with DIN EN 60529 / IEC 60529.

## 3 BASIC SAFETY INSTRUCTIONS

These safety instructions do not take into account any coincidences or events occurring during installation, operation and maintenance. The operator is responsible for observing the location-specific safety regulations, also with reference to personnel.



**Risk of injury due to high pressure and escaping medium.**

- ▶ Switch off the pressure before working on the device or system. Vent or drain the pipes.

**Risk of injury due to electric shock.**

- ▶ Switch off voltage before working on the device or system. Secure against reactivation.
- ▶ Observe any applicable accident prevention and safety regulations for electrical devices.

**Risk of injury from quickly accelerating device parts and unconnected compressed air hoses flapping around.**

- ▶ Before applying pressure to the valve, check all hose connections and fittings for tight, secure fit.

**Risk of burns or fire from hot device surfaces due to longer duty cycles.**

- ▶ Only touch the device when wearing protective gloves.
- ▶ Keep the device away from highly flammable substances and media.

**Risk of injury from malfunctioning valves with alternating current (AC)**

A seized core causes the coil to overheat, which leads to functional failure.

- ▶ Monitor the working process for proper function.

### General hazardous situations.

To prevent injuries, observe the following:

- ▶ Observe the general rules of technology.
- ▶ In the potentially explosive atmosphere, only use devices that are approved for this purpose. These devices are identified by a separate “Ex” type label. Before use, note the information on the separate Ex type label and the Ex additional instructions or the separate Ex operating Instructions.
- ▶ Approvals such as Ex, UL, UR, CSA, DVGW etc. are marked on the type label or by a special sticker.
- ▶ Use the device only when it is in perfect condition and in accordance with the operating instructions.
- ▶ Secure the device or system to prevent unintentional activation.
- ▶ After an interruption in the power supply, ensure that the process is restarted in a controlled manner.
- ▶ Do not modify the device.
- ▶ Do not mechanically load the device.
- ▶ Only trained technicians may perform installation and maintenance work.
- ▶ Install the device according to the regulations applicable in the respective country.

### NOTE!

Electrostatically sensitive components and assemblies.

The device contains electronic components that are susceptible to the effects of electrostatic discharging (ESD). Components that come into contact with electrostatically charged persons or objects are at risk. In the worst case scenario, these components will be destroyed immediately or fail after start-up.

- ▶ Meet the requirements specified by EN 61340-5-1 to minimise or avoid the possibility of damage caused by sudden electrostatic discharge.
- ▶ Do not touch electronic components when the supply voltage is connected.

## 4 GENERAL NOTES

### 4.1 Contact address

#### Germany

Bürkert Fluid Control Systems  
 Sales Centre  
 Christian-Bürkert-Str. 13-17  
 D-74653 Ingelfingen  
 Tel. +49 (0) 7940 - 10-91 111  
 Fax +49 (0) 7940 - 10-91 448  
 Email: [info@burkert.com](mailto:info@burkert.com)

#### International

Contact addresses can be found on the final pages of the printed operating instructions.

They are also available online at: [www.burkert.com](http://www.burkert.com)

### 4.2 Information online

Operating instructions and data sheets for Bürkert products can be found on the Internet at: [www.buerkert.de](http://www.buerkert.de)

## 5 STRUCTURE AND DESCRIPTION

### 5.1 Design

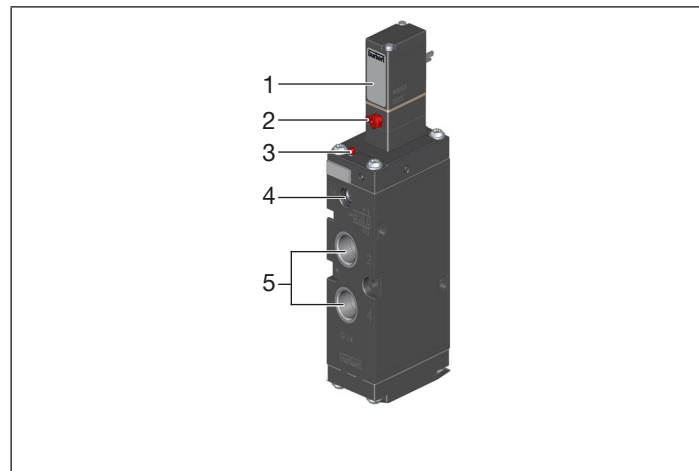


Image1: Valve assembly for type 6516/6517 (using type 6517 as an example)

Item	Designation
1	Pilot valve Type 6106
2	Manual override
3	Indicator pin (see Chapter“ <a href="#">5.1.2 Indicator pin for pressure test</a> ”)
4	Pilot pressure port
5	Working port 2 or 2 and 4

### 5.1.1 Manual override

→ To operate the valve manually, press the manual override and turn it 90° clockwise (until it stops). The manual override is locked and does not reset automatically.

→ Only operate the manual override when the power is off.

### 5.1.2 Indicator pin for pressure test

- Indicator pin can be pushed in: pressure in valve < 1 bar
- Indicator pin can not be pushed in: valve is pressurised.
- Indicator pin springs back: Valve is pressurised.

→ For every function check, the indicator pin on the valve and the multi-block must be pressed in again.

### 5.1.3 Connections

The connections are marked with numbers for better assignment.

Connection number	Designation
1	Pressure port
2 and 4	Working port
3 and 5	Exhaust port
12 and 14	Pilot pressure port

### 5.2 Description

The valves consist of:

- 3/2-way pilot valve (Type 6106) with different electrical connection variants.
- Valve body with diaphragm and seat seals (3/2 and 5/2-way valve) or slide (5/3-way valve).
- Working ports 2 (B) / 4 (A)
- Supply and exhaust port 1 (P) / 3 (R) / 5 (S) with G1/4 internal thread or push-in connection (only for working ports 2 (B) and 4 (A)) for hose outer diameter 8 mm.

The valves can be mounted on the modular, pneumatic type MP07 base rails to form valve blocks. Any installation position, preferably with solenoid actuator on top.



The cable plug type 2516 is used to control DC and AC coils with power ≤ 5 W without external power supply.



### 5.3 Design of 5/3-way valve, 5/2-way pulse valve

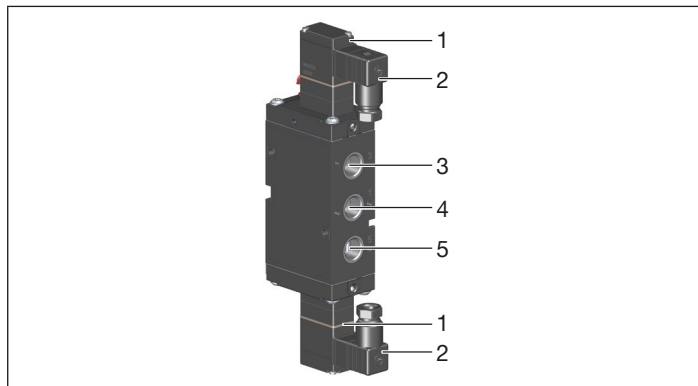
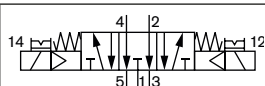


Image2: Design of 5/3-way valve, 5/2-way pulse valve

Item	Designation
1	Pilot valve Type 6106
2	Cable plug
3	Exhaust port 5
4	Pressure port 1
5	Exhaust port 3

### 5.4 Circuit functions

	<p><b>C, 3/2-way valve</b> (*for vacuum <sup>1)</sup>, with auxiliary pilot air)</p> <p>In rest position, pressure port 1 (P/NC) closed, working port 2 (A/OUT) open after port 3 (R/NO).</p>
<p>*Vacuum, with auxiliary pilot air</p>	<p><b>D, 3/2-way valve</b></p> <p>In rest position, pressure port 1 (P/NO) open after working port 2 (B/OUT), port 3 (R/NC) closed.</p>
	<p><b>H, 5/2-way valve</b></p> <p>In rest position pressure port 1 (P) after working port 2 (A) open, working port 4 (B) after port 5 (S) open, port 3 (R) closed.</p>
	<p><b>Z, 5/2-way valve</b></p> <p>Pulse variant (2 coils)</p>
	<p><b>L, 5/3-way valve</b></p> <p>In the centre position, all ports are closed. Pressure port at 1.</p> <p>Working ports at 4 and 2. Vent the working ports after 5 or 3.</p>



### N, 5/3-way valve

In the middle position, pressure port 1 (P) closed, both working ports 2 (A) and 4 (B) open after outlet 3 (R) or 5 (S).

1) The vacuum generator must be connected to port 1.

## 6 TECHNICAL DATA

### 6.1 Conformity

The device conforms to EU directives as per the EU Declaration of Conformity.

### 6.2 Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

### 6.3 Operating conditions

#### NOTE!

Pilot pressure for pneumatic control depends on the pressure of the flow medium; it must be between 2 ... 8 bar (at least 70% of operating pressure).

#### NOTE!

Pressure difference between port 1 and 3/5 of at least 2 bar.

Ambient temperature	-10 ... +55 °C
Medium temperature	-10 ... +50 °C
Medium	<ul style="list-style-type: none"> <li>filtered compressed air (particle size max. 10 µm), preferably unlubricated (operation with lubricated air is possible)</li> <li>neutral gases</li> </ul>
Seal material	PB = NBR and polyurethane for 3/2 and 5/2-way valves BB = NBR and POM for 5/2-way pulse valves and 5/3-way valves
Operating pressure range	2 - 8 bar

### 6.4 Electrical data

Electrical connection	Cable plug Type 2516 on the plug contacts of the coil (torque for fastening: 0.4 to 0.5 Nm).
Additional electrical connection options	Type 6106 or 8640
Voltage tolerance	±10%
Degree of protection	IP65 only in conjunction with cable plug Type 2516
Cable plug	Can be mounted offset by 180° for the cable outlet selected.

**NOTE!**

Damage to the appliance when screwing the cable plug.

- Make sure that the flat seal is seated properly.

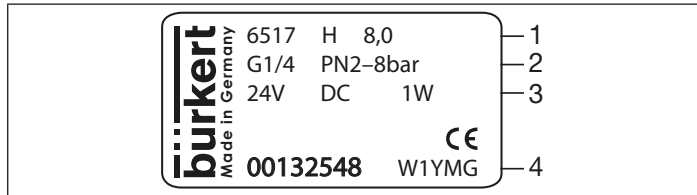
**6.5 Type label**

Image3: Example of a type label inscription

Item	Text	Designation
1	6517	Type
	H	Circuit function
	8.0	Orifice
2	G1/4	Connection type
	PN 2-8 bar	Operating pressure range
3	24 V DC	Voltage
	1W	Capacity
4	00132548	Article number
	W1YMG	Manufacture code (encrypted)

**7 INSTALLATION****WARNING!**

**Risk of injury due to improper installation.**

- Only trained technicians may perform installation work.
- Perform installation work using suitable tools only.

**Risk of injury from quickly accelerating device parts and unconnected compressed air hoses flapping around.**

- Before applying pressure to the valve, check all hose connections and fittings for tight, secure fit.

**Risk of injury due to unintentional activation of the system and uncontrolled restart.**

- Secure the system against unintentional activation.
- Following installation, ensure a controlled restart.

**Prior to installation**

- Clean the pipes.
- If necessary, attach dirt trap upstream.
- Do not use the coil as a lever when screwing in the connections.

## 7.1 Installing pilot valve Type 6106



### WARNING!

**Risk of injury due to leaking valve.**

- Make sure that the O-rings/seals are correctly seated in the valve.

**Overheating, risk of fire.**

Without a pre-installed valve, connecting the coil will cause overheating and destroy the coil.

- Only connect the coil after the valve has been installed.

**Danger of electric shock if the coil is installed incorrectly.**

- When installing, make sure that the coil is firmly seated on the housing lid so the protective conductor connection of the coil is connected to the valve body.

### NOTE!

**Do not use the coil as a lever arm when screwing it in.**

- Always install in the position shown. If necessary, rotate the coil 180°.
- Screw the body of the pilot valve onto the body of the pneumatic valve with 2 screws. Observe the maximum tightening torque of 1.5 Nm.
- Put the solenoid coil back on and screw on with M2 screws. Torque must be 0.15 Nm at most.

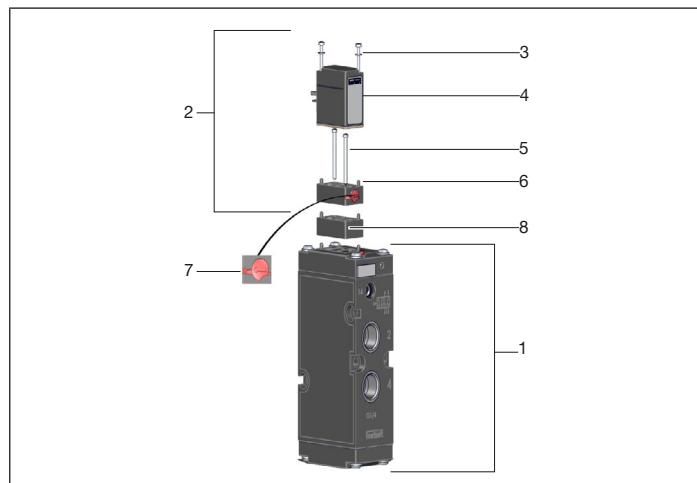


Image4: Installing pilot valve types 6517

Item	Designation
1	Pneumatic valve
2	Pilot valve
3	M2 screws
4	Solenoid
5	Screws
6	Pilot valve body
7	Manual override (0=rest position; 1=switch position)
8	Main valve body

## 7.2 Installing multiple blocks

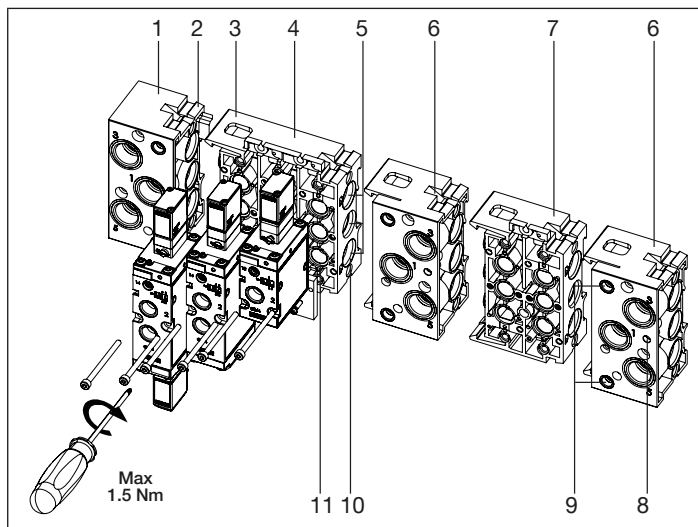


Image5: Example of a multi-block

Item	Designation
1	Left connection module
2	Latch tab
3	Latch hook
4	Base modules 3-fold
5	Supply channels 1(P), 3(S), 5(R)

Item	Designation
6	Right connection module
7	Base modules 2-fold
8	Pressure indicator pin
9	Venting the pilot control
10	O-ring
11	Profile seal

- Begin installation with connection module on the left (see [“Image5”](#))
- Check modules for complete installation. 1 O-ring per connection.
- Lightly oil or grease all O-rings before engaging.
- Engage the latch hooks of the module to be attached in the latch grooves of the preceding module. Make sure that the O-rings are properly seated.
- Ensure the profile seals are correctly seated on the base module.



Crushed O-rings and profile seals lead to leaky blocks.

- Fasten each valve to the base module with 2 M4 screws. Observe the maximum tightening torque of 1.5 Nm.

## 7.3 Valve block installation

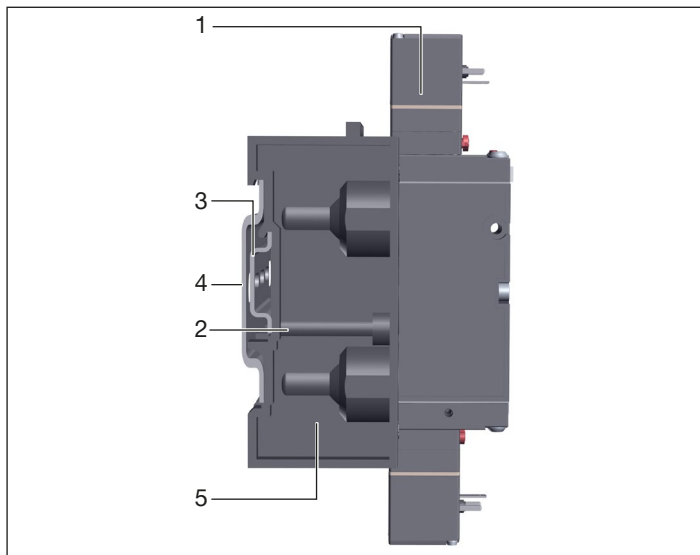


Image6: Mounting the valve block

Item	Designation
1	Electrical connection can be rotated 180°
2	Wall mount
3	Standard rail 35 x 15 DIN 50022
4	Standard rail 75 x 25 DIN 50023
5	Connection module

### 7.3.1 Standard rail installation

- Hook the valve block with the upper groove into the standard rail.
- Snap the lower clamping pieces into the standard rail.
- Tighten the screws on the clamping pieces.

#### Standard rail

- Standard rail 35 x 15 DIN 50022 (standard)
- Standard rail 75 x 25 DIN 50023



When using the standard rail 75 x 25 DIN 50023, reposition the pre-installed screws accordingly with clamping pieces and springs.

### 7.3.2 Wall installation

- Fasten the valve block to the wall with M5 screws.

## 8 INSTALLATION



### WARNING!

#### Risk of injury due to improper installation

- ▶ Only trained technicians may perform installation work.
- ▶ Only carry out installations with suitable tools.

#### Risk of injury due to unintentional activation of the system and uncontrolled restart.

- ▶ Secure the system against unintentional activation.
- ▶ Following installation, ensure a controlled restart.

## 8.1 Pneumatic installation



### **DANGER!**

**Risk of injury due to high pressure and escaping medium.**

- ▶ Switch off the pressure before working on the device or system.
- Vent or drain the pipes.



### **DANGER!**

**Risk of injury from quickly accelerating device parts and unconnected compressed air hoses flapping around.**

- ▶ Before applying pressure to the valve, check all hose connections and fittings for tight, secure fit.

Installation position of the valves:

- any, preferably solenoid actuator on top

**Before connection**

- Check the hose lines for contamination and clean them.
- If necessary, install dirt traps upstream of the valve inlet ( $\leq 500 \mu\text{m}$ ).

**Pneumatic connection:**

### **NOTE!**

Note the assignment of the connections (see Chapter [“5.1.3 Connections”](#))

- Push the hose lines into the push-in connections of the solenoid valves until they come to a stop.
- Use PTFE tape or elastomer seal for sealing.
- Align hose lines
- Connect the supply and working lines to the valve block.

**Requirements for hose lines**

- Minimum hardness 40 Shore D (according to DIN 53505 or ISO 868).
- Outer diameter according to DIN 73378 (maximum permissible deviation  $\pm 0.1 \text{ mm}$  from nominal dimension).
- Burr-free, cut off at right angles and undamaged on the outer diameter surface.

## 8.2 Electrical installation



### **DANGER!**

**Risk of injury due to electric shock.**

- ▶ Switch off voltage before working on the device or system. Secure against reactivation.
- ▶ Observe any applicable accident prevention and safety regulations for electrical devices.

If there is no protective conductor contact between the coil and the housing, there is a risk of electric shock!

- ▶ Always connect the protective conductor.
- ▶ Check electrical continuity between coil and body.

- Make the electrical connections to the pilot valves while observing the data on the type plate.

## 8.2.1 Electrical installation of cable plugs

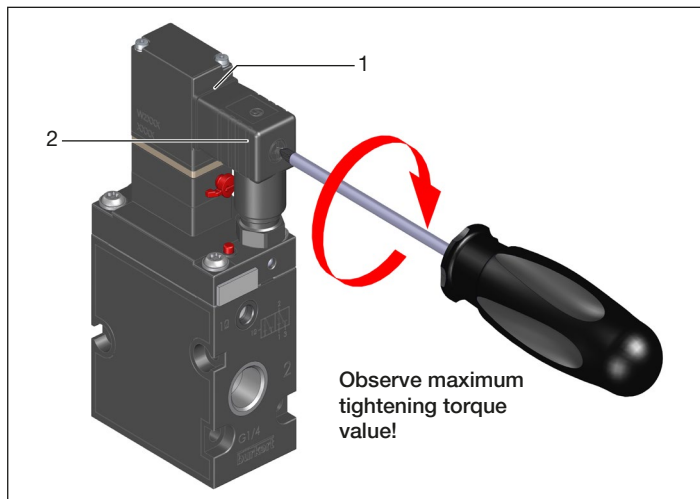


Image 7: Installation of cable plug types 2516 (for type 6516/6517)

Item	Designation
1	Seal
2	Approved cable plug, e.g. Type 2516 or other according to DIN ISO 175301-803 Form C

- Screw on the cable plug (see data sheet for approved types), observing the maximum tightening torque of y.
- Check that the seal is correctly fitted.
- Connect the protective conductor and check electrical continuity between coil and body (see "Tab. 1").

## NOTE!

If the screw is pointing upwards when installed, insert a seal made of a material compatible with the process under the screw head.

Resistance	Test voltage	Test current
Maximum 0.1 $\Omega$	12 V	1 A

Tab. 1: Protective conductor function test values

## 9 START-UP



### WARNING!

Risk of injury due to improper operation.

- ▶ Prior to start-up, it must be ensured that the operating personnel are familiar with and fully understand the contents of the operating instructions.
- ▶ Only authorised technicians may start up the device or system.

- Check connections, voltage and operating pressure.
- Observe data on the type label.
- Check the correct assignment of ports 1 and 3 or 5. Do not mix them up under any circumstances.
- For electrical operation, unlock the manual override.



## 10 MAINTENANCE, TROUBLESHOOTING



### WARNING!

**Risk of injury if maintenance work is not carried out correctly.**

- Only trained technicians may perform maintenance work.
- Perform maintenance work using suitable tools only.

**Risk of injury due to unintentional activation of the system and uncontrolled restart.**

- Secure the system against unintentional activation.
- Ensure a controlled restart after maintenance is completed.

Fault	Possible cause	Remedy
Valves do not switch	No operating voltage or operating voltage too low	Check electrical connection Ensure operating voltage according to type label.
	Manual override not in zero position	Bring manual override to zero position.
	Pressure supply insufficient or not available	Set up large-volume pressure supply (also for upstream devices such as pressure controllers, maintenance units, on/off valves, etc.) Minimum operating pressure $\geq 2$ bar

Fault	Possible cause	Remedy
Valves switch with a delay or blow off at the exhaust ports	Pressure supply insufficient or not available	Set up large-volume pressure supply (also for upstream devices such as pressure controllers, maintenance units, on/off valves, etc.) Minimum operating pressure $\geq 2$ bar
	Valves are not in the home position (de-energised) during pressure build-up	Apply pressure to the valve block before the valves are switched.
	Insufficient ventilation of the exhaust air ducts due to too small or dirty silencers (back pressure)	Use suitably sized silencers or expansion vessels. Clean the dirty silencers.
	Impurities or foreign matter in the pilot or pneumatic valve	Apply pulsed pressure to the exhaust air ducts to blow out the impurities. Install a new pilot or pneumatic valve.
Leaky valve blocks	Missing or crushed O-rings between the modules	Identify leak or missing seals
	Missing or incorrectly positioned flat seals between valve and base plate	Insert missing seals or replace damaged seals

## 11 DISASSEMBLY



### **WARNING!**

**Risk of injury due to high pressure and escaping medium.**

- ▶ Switch off the pressure before working on the device or system.  
Vent or drain the pipes.

**Risk of injury due to electric shock.**

- ▶ Switch off voltage before working on the device or system.  
Secure against reactivation.
- ▶ Observe any applicable accident prevention and safety regulations for electrical devices.



### **WARNING!**

**Risk of injury due to improper disassembly.**

- ▶ Only trained specialist personnel may carry out the disassembly.
- ▶ Perform disassembly work using suitable tools only.

**Risk of injury from dangerous fluids.**

- ▶ Before loosening lines or valves, flush out hazardous media, depressurise and drain the lines.

### 11.1 Valve block disassembly

- Loosen the clamping screws (approx. 4 turns).
- Remove the block upwards from the standard rail.

### 11.2 Disassembling multi-blocks

- Use the screwdriver to disengage the upper latch hook from the disassembly groove on the front side.
- Remove the sub-block/module from the side.

### 11.3 Disassembling hose lines

- To release the lines, push in the thrust collar and pull out the hose line.

## 12 RIGHT CONNECTION MODULE

Other application options:

- Connection modules on the right can be used in special applications as sub-modules to build up several operating pressure stages in one block.
- Makes additional feed possible for larger valve blocks.

### **NOTE!**

If necessary, pierce the lateral predetermined breaking points of connections 1, 3 and 5, and those of the upper pilot vent.

## 13 PULSED OPERATION

Pulse-controlled solenoid valves work with two coils that are switched alternately.

### **NOTE!**

Observe pulse data on the type label. Avoid simultaneous pulsing of both coils.



Valves can be reversed with the manual override.

## 14 TRANSPORTATION, STORAGE, DISPOSAL

### NOTE!

**Damage in transit due to inadequately protected devices.**

- ▶ Protect the device against moisture and dirt in shock-resistant packaging during transportation.
- ▶ Observe permitted storage temperature.
- ▶ Protect the electrical interfaces of the coil and the pneumatic connections from damage by placing protective caps on them.

**Incorrect storage may damage the device.**

- ▶ Store the device in a dry and dust-free location.
- ▶ Storage temperature: -40...+80 °C.

**Damage to the environment caused by device parts contaminated with media.**

- ▶ Dispose of the device and packaging in an environmentally-friendly manner.
- ▶ Observe applicable disposal and environmental regulations.

[www.burkert.com](http://www.burkert.com)