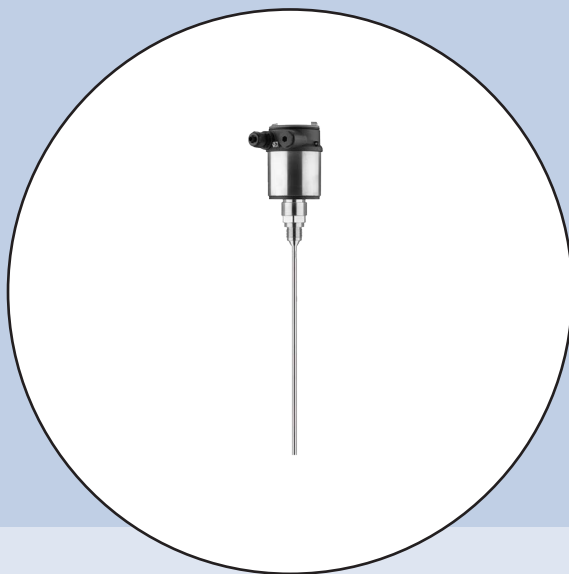




## Safety instructions



**LEVEL TRANSMITTER  
8188, 8189**

Intrinsic safety "i"

Two-wire 4 ... 20 mA/HART

Two-wire 4 ... 20 mA/HART with SIL  
qualification

**CE** 0102



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Supplementary documentation:

- Operating Instructions LEVEL TRANSMITTER 8188, 8189
- Quick setup guide LEVEL TRANSMITTER 8188, 8189
- EU-type approval certificate TÜV 19 ATEX 260229 X (Document ID: 47809)

Editing status: 2019-08-14

LEVEL TRANSMITTER 8188, 8189	3
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1 Area of applicability

These safety instructions apply to the LEVEL TRANSMITTER 8188, 8189 of type series:

- LEVEL TRANSMITTER LT8188(\*).AC\*\*\*\*A/HXKM\*\*
- LEVEL TRANSMITTER LT8189(\*).AC\*\*\*\*A/HXKM\*\*

With the electronics versions:

- H - Two-wire 4 ... 20 mA/HART
- A - Two-wire 4 ... 20 mA/HART with SIL qualification

According to EU type approval certificate TÜV 19 ATEX 260229 X (certificate number on the type label) and for all instruments with safety instruction 47808.

The classification as well as the respective standards are stated in the EU type approval certificate:

- EN IEC 60079-0: 2018
- EN 60079-11: 2012
- EN 60079-26: 2015

Type of protection marking:

- II 1G, 1/2G, 2G Ex ia IIC T6 ... T1 Ga, Ga/Gb, Gb

2 Important specification in the type code

LEVEL TRANSMITTER LT8188(a).bcdefghijklm

Position	Feature	Description
		One or two-digit alphanumeric variable, for production control. Optional, not safety-relevant.
Scope	A	Europe
Approval	C	ATEX II 1G, 1/2G, 2G Ex ia IIC T6 ... T1 Ga, Ga/Gb, Gb

Position		Feature	Description
MAN 1000509892 EN Version: - Status: PRL (released   freigegeben) printed: 15.09.2021	Version / Material	3	exchangeable coated cable (ø 4 mm) with uncoated centering weight / PFA and 316
		6	exchangeable rod (ø 8 mm) / Duplex (1.4462)
		7	exchangeable cable (ø 2 mm) with gravity weight / Alloy C276 (2.4819)
		A	exchangeable cable (ø 4 mm) with gravity weight / 316
		B	exchangeable cable (ø 2 mm) with gravity weight / 316
		D	exchangeable cable (ø 2 mm) with centering weight / 316
		E	exchangeable rod (ø 8 mm) / 316L
		F	exchangeable rod (ø 12 mm) / 316L
		G	exchangeable rod (ø 8 mm) / 304L
		H	Coax (ø 21.3 mm) with single hole / 304L
		I	exchangeable cable (ø 4 mm) with gravity weight / Alloy C22 (2.4602)
		J	exchangeable cable (ø 4 mm) with centering weight / Alloy C22 (2.4602)
		K	Coax (ø 21.3 mm) with single hole / 316L
		L	Coax (ø 21.3 mm) with multiple hole / 316L
		N	Coax (ø 21.3 mm) with multiple hole / 304L
		O	exchangeable rod (ø 12 mm) / Alloy C22 (2.4602)
		P	Coax (ø 42.2 mm) with multiple hole / 316L
		Q	Coax (ø 21.3 mm) with multiple hole / Alloy C22 (2.4602)
		R	Coax (ø 42.2 mm) with multiple hole / Alloy C22 (2.4602)
		S	exchangeable rod (ø 8 mm) / Alloy C22 (2.4602)
		U	exchangeable cable (ø 4 mm) without weight / 316
		V	exchangeable rod (ø 12 mm) / Alloy 400 (2.4360)
		W	exchangeable rod (ø 8 mm) / Alloy C276 (2.4819)
		*	further approved Versions / Materials
ef	Process fitting / Material	**	Two-digit alphanumeric variables for process fittings according to industry standard

Position		Feature	Description
9 1000509892 EN Version: - Status: RL (released   freigegeben) printed: 15.09.2021	Seal / Second line of defense / Process temperature	A	FKM (SHS EPM 70C3 GLT) / without / -40 ... +80 °C
		B	EPDM (A+P 70.10-02) / without / -40 ... +80 °C
		D	FFKM (Kalrez 6375) / without / -10 ... +150 °C
		D	FFKM (Kalrez 6375) / without / -20 ... +150 °C
		F	FKM (SHS FPM 70C3 GLT) / without / -40 ... +150 °C
		G	FKM (SHS FPM 70C3 GLT) / with / -40 ... +150 °C
		H	EPDM (A+P 70.10-02) / without / -40 ... +150 °C
		I	Silicone FEP coated (A+P FEP-O-SEAL) / without / -40 ... +150 °C
		J	Borosilicate glass for slightly volatile substances, e.g. ammonia / with / -60 ... +150 °C
		K	FFKM (Kalrez 6375) / without / -10 ... +200 °C
		K	FFKM (Kalrez 6375) / without / -20 ... +200 °C
		L	FFKM (Kalrez 6375) / with / -10 ... +200 °C
		L	FFKM (Kalrez 6375) / with / -20 ... +200 °C
		M	EPDM (A+P 70.10-02) / with / -40 ... +150 °C
		N	Silicone FEP coated (A+P FEP-O-SEAL) / with / -40 ... +150 °C
		O	Silicone FEP coated (A+P FEP-O-SEAL) / without / -40 ... +80 °C
		P	FFKM (Kalrez 6375) / with / -10 ... +150 °C
		P	FFKM (Kalrez 6375) / with / -20 ... +150 °C
		Q	FKM (SHS EPM 70C3 GLT) / with / -40 ... +80 °C
		R	EPDM (A+P 70.10-02) / with / -40 ... +80 °C
		S	Silicone FEP coated (A+P FEP-O-SEAL) / with / -40 ... +80 °C
i MAN 1000509892 EN Version: - Status: RL (released   freigegeben) printed: 15.09.2021	Electronics	A	Two-wire 4 ... 20 mA/HART with SIL qualification
		H	Two-wire 4 ... 20 mA/HART
i MAN 1000509892 EN Version: - Status: RL (released   freigegeben) printed: 15.09.2021	Supplementary electronics	X	without
j MAN 1000509892 EN Version: - Status: RL (released   freigegeben) printed: 15.09.2021	Housing / Protection	K	Plastic single chamber / IP66/IP67
k MAN 1000509892 EN Version: - Status: RL (released   freigegeben) printed: 15.09.2021	Cable entry / Connection	M	M20 x 1.5 / Cable gland PA black (ø5-9 mm), standard
l MAN 1000509892 EN Version: - Status: RL (released   freigegeben) printed: 15.09.2021	Indicating/adjustment module	X	without
		A	mounted
m MAN 1000509892 EN Version: - Status: RL (released   freigegeben) printed: 15.09.2021	Certificates	M	Yes
		X	No

LEVEL TRANSMITTER LT8189(a).bcdefghijklm

Position		Feature	Description
a			One or two-digit alphanumeric variable, for production control. Optional, not safety-relevant.
b	Scope	A	Europe

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EN Version: 1000509892  
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Position	Feature	Description
Approval	C	ATEX II 1G, 1/2G, 2G Ex ia IIC T6 ... T1 Ga, Ga/Gb, Gb
Version / Material	B	exchangeable cable (ø 4 mm) with gravity weight / PFA
	F	exchangeable rod (ø 8 mm) / 1.4435 (BN2), (Ra<0,76µm)
	G	exchangeable rod (ø 8 mm) / 1.4435 (BN2), can be autoclaved (Ra<0,76µm)
	E	Rod (ø 10 mm) / PFA
	H	exchangeable rod (ø 8 mm) / 1.4435 (BN2), electropolished (Ra<0,38µm)
	I	exchangeable rod (ø 8 mm) / 1.4435 (BN2), electropolished, can be autoclaved (Ra<0,38µm)
	*	further approved Versions / Materials
Process fitting / Material	**	Two-digit alphanumeric variables for process fittings according to industry standard
Seal / Process temperature	X	without / -40 ... +150 °C
	E	FFKM (Kalrez 6221) / -20 ... +150 °C
	C	EPDM (Freudenberg 70, EPDM 291) / -20 ... +130 °C
	T	FEPM (Vi 602 Extreme-ETP, COG) / -10 ... +150 °C
Electronics	A	Two-wire 4 ... 20 mA/HART with SIL qualification
	H	Two-wire 4 ... 20 mA/HART
Supplementary electronics	X	without
Housing / Protection	K	Plastic single chamber / IP66/IP67
Cable entry / Connection	M	M20 x 1.5 / Cable gland PA black (ø5-9 mm), standard
Display and adjustment module PLICSCOM	X	without
	A	mounted
Certificates	M	Yes
	X	No

Multiple listed characteristics according to the dependencies of the device configuration.

In the following, all above mentioned versions are called LEVEL TRANSMITTER 8188, 8189. If parts of these safety instructions refer only to certain versions, then these will be mentioned explicitly with their type code.

### 3 General information

The level measuring instruments LEVEL TRANSMITTER 8188, 8189 as guided radar sensors are used to detect the distance between product surface and sensor by means of high frequency electromagnetic waves in the GHz range. The electronics uses the running time of the signals reflected by the product surface to calculate the distance to the product surface.

The LEVEL TRANSMITTER 8188, 8189 consist of an electronics housing, a process connection element and a sensor, i.e. a measuring cable or a measuring rod. As an option, the display and adjustment module can also be installed in the instrument.

The LEVEL TRANSMITTER 8188, 8189 are suitable for applications in hazardous atmospheres of all combustible materials of explosion groups IIA, IIB and IIC.

The LEVEL TRANSMITTER 8188, 8189 are suitable for applications requiring category 1G (EPL Ga), 1/2G (EPL Ga/Gb) or 2G (EPL Gb) instruments.

4 Application area

Category 1G (EPL Ga instruments)








The LEVEL TRANSMITTER 8188, 8189 with the mechanical fixing element are installed in hazardous areas of zone 0 requiring category 1G (EPL Ga) instruments.

Category 1/2G or 1/3G (EPL Ga/Gb or EPL Ga/Gc instruments)

The LEVEL TRANSMITTER 8188, 8189 with mechanical fixing element are installed in hazardous areas of zone 1 or zone 2 requiring instruments of category 2G (EPL Gb) or 3G (EPL Gc). The mechanical fixing element, process connection element is installed in the separating wall, which separates areas requiring instruments of category 2G (EPL Gb) or 3G (EPL Gc). The sensor measuring system is installed in hazardous areas of zone 0 requiring instruments of category 1G (EPL Ga)

Category 2G (EPL Gb instruments)

The LEVEL TRANSMITTER 8188, 8189 with the mechanical fixing element are installed in hazardous areas of zone 1 requiring category 2G (EPL Gb) instruments.

Instrument	3G (EPL Gc)	2G (EPL Gb)	1/2G (EPL Ga/Gb)	1G (EPL Ga)
Ex Zone 2 				
Ex Zone 1 				
Ex Zone 0 				

5 Specific conditions of use ("X" identification)

The following overview is listing all special properties of LEVEL TRANSMITTER 8188, 8189, which make a labelling with the symbol "X" behind the certificate number necessary.

Electrostatic charging (ESD)

You can find the details in chapter "*Electrostatic charging (ESD)*" of these safety instructions.

Ambient temperature

You can find the details in chapter "*Thermal data*" of these safety instructions.

Impact and friction sparks

The LEVEL TRANSMITTER 8188, 8189 in light metal versions (e.g. aluminium, titanium, zircon) must be mounted in such a way that sparks from impact and friction between light metals and steel (except stainless steel, if the presence of rust particles can be excluded) cannot occur.



## Non-grounded, metallic parts

Resistance between aluminium housing to metal measuring point identification plate is  $> 10^9$  Ohm.

The capacitance of the metal measuring point identification plate was measured with 15 pF.

The capacitance of the metal housing was measured with 31 pF.

## Important information for mounting and maintenance

### General instructions

The following requirements must be fulfilled for mounting, electrical installation, setup and maintenance of the instrument:

- The staff must be qualified according the respective tasks
- The staff must be trained in explosion protection
- The staff must be familiar with the respectively valid regulations, e.g. planning and installation acc. to IEC/EN 60079-14
- Make sure when working on the instrument (mounting, installation, maintenance) that there is no explosive atmosphere present, the supply circuits should be voltage-free, if possible.
- The instrument has to be mounted according to the manufacturer specifications, the EU type approval certificate and the valid regulations and standards
- Modifications on the instrument can influence the explosion protection and hence the safety
- Modifications must only be carried out by authorized employees
- Use only approved spare parts
- Components for installation and connection not included in the approval documents are only permitted if these correspond technically to the latest standard mentioned on the cover sheet. They must be suitable for the application conditions and have a separate certificate. The special conditions of the components must be noted and if necessary, the components must be integrated in the type test. This applies also to the components already mentioned in the technical description.
- Vessel installations and probable flow must be taken into account

### Cable and wire entries

- The LEVEL TRANSMITTER 8188, 8189 must be connected via suitable cable gland or conduit systems that are in conformity with the requirements of the flame proofing and the IP protection and provided with a separate type approval certificate. When connecting LEVEL TRANSMITTER 8188, 8189 to conduit systems, the corresponding sealing facility must be connected directly to the housing.
- The red thread or/dust covers screwed in when the instruments are shipped (depending on the version) must be removed before setup and replaced by cable entries or closing screws suitable for the respective ignition protection type and IP protection.
- Note type and size of the thread: A label with the respective thread name is in the area of the respective thread
- Threads must have no damages
- Cable entries and closing screws should be mounted correctly and according to the safety instructions of the manufacturer to ensure the specified ignition protection type and IP protection rating. When using certified or suitable cable glands, closing screws or plug connections, it is absolutely necessary to note the corresponding certificates/documents. Supplied cable entries or closing screws meet these requirements.
- Unused openings must be closed with plugs suitable for the ignition protection type and IP protection. Supplied plugs meet these requirements.
- Cable or wire entries resp. the closing screws must be tightly screwed into the housing
- The connection cables resp. pipeline sealing facilities must be suitable for the application conditions (e.g. temperature range) of the application

- With surface temperatures > 70 °C, the cables must be suitable for the higher application conditions
- The connection cable of LEVEL TRANSMITTER 8188, 8189 has to be wired fix and in such a way that damages can be excluded.

## Mounting

Keep in mind for instrument mounting

- Mechanical damage on the instrument must be avoided
- Mechanical friction must be avoided
- Process connections separating two areas of different Ex-zones must comply to valid regulations and standards and the protection rating must be in conformity to IEC/EN 60529.
- Close the housing lid (s) up to the stop before starting operating, to ensure the IP protection rating specified on the type label

## Maintenance

To ensure the functionality of the device, periodic visual inspection is recommended for:

- Secure mounting
- No mechanical damages or corrosion
- Worn or otherwise damaged cables
- No loose connections of the line connections, equipotential bonding connections
- Correct and clearly marked cable connections

The parts of the LEVEL TRANSMITTER 8188, 8189 being in contact with flammable media during operation must be included in the periodic overpressure test of the plant.

## Intrinsic safety "i"

- Valid regulations for connection of intrinsically safe circuits, e.g. proof of intrinsic safety according to IEC/EN 60079-14 must be observed
- The instrument is only suitable for connection to certified, intrinsically safe instruments
- When connecting a circuit with protection level Ex ib, the device, the sensor meas. system of the device must no more be used in hazardous areas of zone 0.
- When connecting an intrinsically safe instruments with classification mark Ex ia to a circuit with protection level Ex ib, then the classification mark of the instrument changes to Ex ib. After the use as instrument with Ex ib power supply, the instrument must no more be used in circuits with protection level Ex ia
- When connecting an intrinsically safe instrument to an non-intrinsically safe circuit, the instrument must be no longer used in intrinsically safe circuits
- With surface temperatures > 70 °C, the cables must be suitable for the higher application conditions

## Version with exchangeable cable or rod probe

Only original cable or rod probes must be mounted to LEVEL TRANSMITTER 8188, 8189. When mounting cable or rod probes, the torques specified in the respective operating instruction manuals must be maintained. The mechanical connection must be ensured.

# 7 Safe operating mode

## General operating conditions

- Do not operate the instrument outside the electrical, thermal and mechanical specifications of the manufacturer
- Use the instrument only in media against which the wetted parts are sufficiently resistant

- Note the relation between process temperature on the sensor/antenna and the permissible ambient temperature on the electronics housing. For permissible temperatures, see the respective temperature tables. See chapter "*Thermal data*".
- If necessary, a suitable overvoltage arrester can be connected in front of the LEVEL TRANSMITTER 8188, 8189
- For assessment and reduction of the explosion risk, valid standards such as for example ISO/EN 1127-1 must be taken into account

## 8 Potential equalization/Grounding

- Integrate the instruments into the local potential equalisation, e.g. via the internal or external earth terminal
- The potential equalization terminal must be secured against loosening and twisting
- If grounding of the cable screening is necessary, this must be carried out acc. to the valid standards and regulations, e.g. acc. to IEC/EN 60079-14
- The intrinsically safe input and the intrinsically safe output circuits are ground-free. The voltage resistance against ground is min. 500 Veff.

## 9 Electrostatic charging (ESD)

In case of instrument versions with electrostatically chargeable plastic parts, the danger of electrostatic charging and discharging must be taken into account!

The following parts can charge and discharge:

- Lacquered housing version or alternative special lacquering
- Plastic housing, plastic housing parts
- Metal housing with inspection window
- Plastic process fittings
- Plastic-coated process fittings and/or plastic-coated sensors
- Connection cable for separate versions
- Type label
- Isolated metallic labels (measuring point identification plate)

Take note in case of danger of electrostatic charges:

- Avoid friction on the surfaces
- Do not dry clean the surfaces

The instruments must be mounted/installed in such a way that the following can be ruled out:

- electrostatic charges during operation, maintenance and cleaning.
- process-related electrostatic charges, e.g. by measuring media flowing

The warning label indicates danger:

**WARNING - POTENTIAL ELECTROSTATIC  
CHARGING HAZARD - SEE INSTRUCTIONS**

## 10 Instructions for zone 0, zone 0/1 applications

In hazardous areas, the instrument, sensor measuring system in zone 0 should only be operated under atmospheric conditions:

- Temperature: -20 ... +60 °C.
- Pressure: 80 ... 110 kPa (0.8 ... 1.1 bar)
- Air with normal oxygen content, normally 21 %

The operator must ensure that the medium temperature in zone 0 is not higher than 80 % of the self-ignition temperature of the concerned medium (in °C) and does not exceed the max. permissible flange temperature depending on the temperature class. The parts of the sensor which during operation are in contact with flammable products, must be integrated in the periodic overpressure test of the plant.

If no explosive mixtures or additional application conditions are certified resp. supplementary measures such as e.g. according to ISO/EN 1127-1 taken, then the instruments can be also operated according to the manufacturer specification outside atmospheric conditions.

If there is a risk of dangerous potential differences inside zone 0, then suitable measures for circuits in zone 0 must be taken, e.g. according to the requirements of IEC/EN 60079-14.

Process fittings between two explosion protection areas require category 1G (EPL Ga) and less endangered areas must show a tightness in accordance with protection rating IP67 acc. to IEC/EN 60529.

## 11 Electrical data

### LEVEL TRANSMITTER LT8188/9(\*).AC\*\*\*\*A/H\*\*\*\*, single chamber housing, Ex i electronics and connection compartment

<b>Intrinsically safe voltage supply, signal circuit:</b>	
Terminals 1[+], 2[-]	In type of protection intrinsic safety Ex ia IIC
	For connection to a certified, intrinsically safe circuit.
	$U_i = 30 \text{ V}$
	$I_i = 131 \text{ mA}$
	$P_i = 983 \text{ mW}$
	The effective internal capacitance $C_i$ is negligibly small.
	The effective internal inductance is $L_i \leq 5 \text{ } \mu\text{H}$ .

### LEVEL TRANSMITTER LT8188/9(\*).AC\*\*\*\*A/H\*\*\*\*, single chamber housing, Ex i electronics and connection compartment

<b>Intrinsically safe circuit for the display and adjustment module or the interface adapter</b>	
Spring contacts	In type of protection intrinsic safety Ex ia IIC
	Only for connection to the display and adjustment module.

## 12 Mechanical data

The following mechanical data are valid for all housing and electronics versions.

<b>Mechanical data</b>	
Ground terminal (connection cross-section)	$\geq 4 \text{ mm}^2$
Overvoltage category	See operating instructions LEVEL TRANSMITTER 8188, 8189, chapter "Technical data"
Pollution degree	2

<b>Mechanical data</b>	
Materials Max. tensile load on the cable or rod probe Potential connections and electrical separating measures in the instrument Electromechanical data Electrical protective measures	Are described in the operating instructions LEVEL TRANSMITTER 8188, 8189 in chapter " <i>Technical data</i> ".

Thermal data

The following temperature tables are valid for all housing and electronics versions.

If the LEVEL TRANSMITTER LT8188/9(\*).AC\*\*\*\*A/H\*\*\*\*\* are operated in hazardous areas for EPL Ga, EPL Ga/Gb and EPL Gb applications, the permissible temperature range on the electronics housings as well as on the sensor (measuring cable, rod) depending on the temperature class can be found in the following table:

Temperature class	Ambient temperature range (Electronics/housing)	Product temperature range on the sensor (measuring cable, rod)
	-50 ... +46 °C	-60 ... +80 °C
	-50 ... +61 °C	-60 ... +95 °C
	-50 ... +70 °C	-60 ... +130 °C
	-50 ... +70 °C	-60 ... +195 °C
	-50 ... +70 °C	-60 ... +290 °C
	-50 ... +70 °C	-60 ... +440 °C

The sensors (measuring cable, rod) may only be operated in areas for EPL Ga, EPL Ga/Gb and EPL Gb applications if atmospheric conditions are present (pressure of 0.8 ... 1.1 bar).

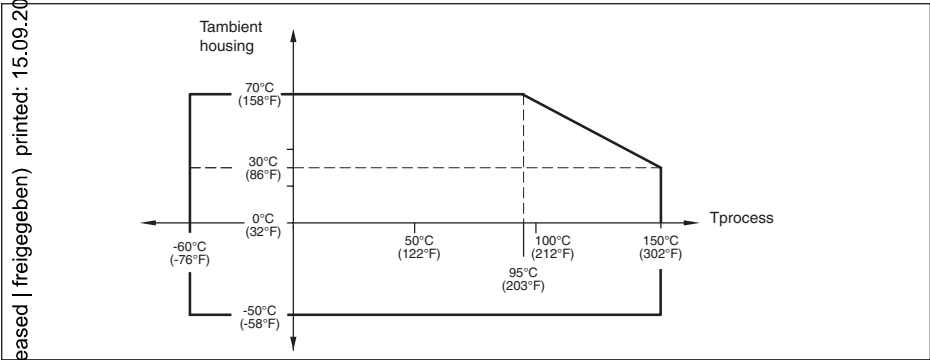
If there is no explosive atmosphere, the permissible operating temperatures and pressures must be taken from the manufacturer specifications (operating instructions).

If the sensors (measuring cable, measuring rod) are operated at temperatures higher than those listed in the table above, measures must be taken to prevent the risk of ignition from hot surfaces.

The maximum permissible temperature at the electronics/housing must not exceed the values in the above table.

Temperature derating for process temperatures up to +150 °C, +200 °C

Versions for process temperatures up to +150 °C with plastic housing



Versions for process temperatures up to +200 °C with plastic housing

