

**Design:**

The pivoted armature valves are direct acting 2/2 or 3/2-way solenoid valves in a wide variety of circuit functions. Solenoid system and media chamber are separated from one another by a separating diaphragm system

**Function:**

A (NC)		2/2-way valve, closed in rest position
B (NO)		2/2-way valve, open in rest position
C (NC)		3/2-way valve; closed in rest position, output A unloaded
D (NO)		3/2-way valve, in rest position, output B pressurized
E		3/2-way mixing valve; in rest position, pressure connection P2 connected to output A, P1 closed
F		3/2-way distribution valve, in rest position, pressure connection P connected to output B

**Seal Materials and Fluids handled:**

See Table 1.

**Fluid and Ambient Temperature:**

**For Hazardous Locations Div. 1 (T4 rated)**

Max. Ambient Temperature 104 °F (40 °C)  
Max. Fluid Temperature 194 °F (90 °C)

**For Hazardous Locations Div. 2 and Ordinary Locations:**

See Table 1 and 2.

**Pressure Range:**

Maximum inlet pressure see label on valve.

**Manual override:**

The manual override can be retained in position if, after depressing the button, it is turned in a clockwise direction.

**Installation:**

**Type 0330:** PTFE tape is recommended for sealing ports.

Mounting is accomplished by means of four M4 x 8 mm tapped holes located on the valve underside.

**Type 0331:** Ports A (B) are coded on side of body. For common pressure, align "A(B)" markings on valve and manifold. Valve operation C and D valves can be mounted on the same manifold but the manual override buttons will point in opposite directions.

To remove valve from manifold loosen only the two unsealed screws. Manifolds can be connected together with nipples. Blanking plugs, Order No. 0315-1016, should be screwed into the unused ports. Manifolds can be fixed in position using M5 screws.

**Assembly instructions: (Fig. 1 : Torque)**

The conduit connector on the coil (4) must be supported against torque during the assembly using appropriate tools (1) (i.e. pliers, gripper...) (for example a gripper).

While tightening for example a fitting (3) into the conduit connector attention must be paid to the fact that a max. torque of 20Nm (177lbf in) is not exceeded.

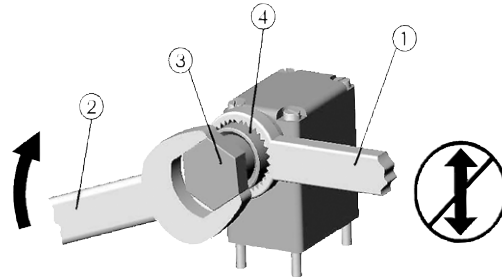


Fig. 1: Torque

**Marking (example):**

**Body Material**

- BR = Brass
- SS = Stainless steel
- PP = Polypropylen
- PD = Polyvinyl fluoride

**Seal Material**

- EPDM = EPDM
- NBR = NBR
- FKM = FKM

**Circuit Function**

**bürkert**  
Made in Germany

0330 C 1/8 FKM BR  
NPT1/4 PMAx 145PSI  
24V DC 8W

00450750 W34ME

Identity Number →

Voltage / Frequency / Power consumption →

Maximum Pressure →

**Approvals**

The valve is FM/CSA approved as Explosion Proof valve for Hazardous Locations

- Class I, Division 1, Group A, B, C, D
- Class II, Division 1, Group E, F, G
- Class III, Division 1 and 2
- Operating Temperature T 4

FM approved as Nonincendive for Hazardous Locations

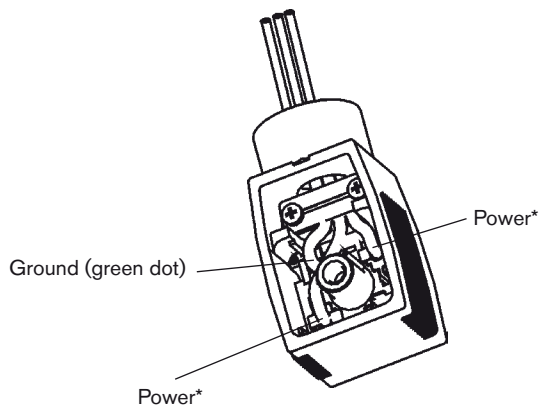
- Class I, Division 2, Group A, B, C, D
- Class II, Division 2, Group F, G
- Class III, Division 1 and 2
- Operating Temperature T 4A

CSA approved for Ordinary Locations

UL Recognized and UL Listed for General Purpose and Fire Protection Services.

See label on the valve.

		Seal materials with metal valve bodies			Seal material with plastic valve bodies		
Fluid	Temperatures [°F]	NBR	EPDM	FKM	NBR	EPDM	FKM
Air	Fluid	+ 32 to + 176	- 22 to + 194	+ 32 to + 194	+ 32 to + 122	- 22 to + 122	+ 32 to + 122
	Ambient	+ 32 to + 131	+ 14 to + 131	+ 32 to + 131	+ 32 to + 122	+ 14 to + 122	+ 32 to + 122
Water	Fluid	+ 41 to + 176	+ 41 to + 194	+ 41 to + 194	+ 41 to + 122	+ 41 to + 122	+ 41 to + 122
	Ambient	+ 32 to + 131	+ 14 to + 131	+ 32 to + 131	+ 32 to + 122	+ 14 to + 122	+ 32 to + 122
Inert gas	Fluid	+ 32 to + 176	- 22 to + 194	+ 32 to + 194	+ 32 to + 122	- 22 to + 122	+ 32 to + 122
	Ambient	+ 32 to + 131	+ 14 to + 131	+ 32 to + 131	+ 32 to + 122	+ 14 to + 122	+ 32 to + 122
Oil	Fluid	-	-	+ 32 to + 194	-	-	-
	Ambient	-	-	+ 32 to + 131	-	-	-
LP-gas	Fluid	-	-	+ 32 to + 194	-	-	-
	Ambient	-	-	+ 32 to + 131	-	-	-
Oxygen	Fluid	-	-	+ 32 to + 194	-	-	-
	Ambient	-	-	+ 32 to + 131	-	-	-

**Wiring Diagram****Electrical Connection Type 2509**

\* Orientation is not important

**Electrical Connection:**

Ensure supply voltage/frequency corresponds with that on label.

Voltage tolerance is  $\pm 10\%$ .

Available Electrical Connections see "Marking".

Wiring diagram see above.

For this product to be considered UL-listed and CSA approved for General Purpose and FM approved for Hazardous Locations Division 2, it must be in conjunction with the type 2509 cable plug connector (Electrically Operated Valves Parts, YSY12).

The connector and gasket must be assembled to the valve with the screw provided after the connection of the wire leads. This valve and connector assembly is delivered together and is to be used as one unit.

For valves to be used in Intrinsically Safe Applications the positive pole is identified by a "+" on the pin or wire No. 1 has to be connected to the "+".

See Control Drawing for the Rules of Interconnection.

**Warning:**

All valves to be used in Intrinsically Safe Applications must be clearly marked as Intrinsically Safe Apparatus.

**Trouble-Shooting:**

Check port connections, minimum operating pressure differential if required and supply voltage. Ensure pilot hole in piston is clear and pilot bore in the valve outlet is not obstructed. If core does not pull in, check for short circuit, coil burn-out or foreign matter impeding core movement. A jammed or missing core causes the coil to overheat in the case of AC supply.

**Warning:**

These products are designed to operate in a wide variety of applications, it is the user's responsibility to select a model that is appropriate for the application. This product is designed to be installed only by suitably qualified and trained personnel. Specifications should not be exceeded under any circumstances.

The torque for the terminal screw on type 2509 is 0,5 Nm (4,4 lbf-in.).

Changes made to this product will render any applicable warranty null and void.

Specifications subject to change without notice.

Any questions? Please call Bürkert Contromatic Technical Service at (949) 223 31 00.

**Germany**

Contact address:

Bürkert Fluid Control Systems  
Sales Center  
Chr.-Bürkert-Str. 13-17  
D-74653 Ingelfingen  
Tel. + 49 (0) 7940 - 10 91 111  
Fax + 49 (0) 7940 - 10 91 448  
E-mail: info@de.buerkert.com

**International**

Contact addresses can be found on the Internet at:

[www.burkert.com](http://www.burkert.com) → Bürkert → Company → Locations