bürkert
FLUID CONTROL SYSTEMS

T-diaphragm valve with manually operated actuator (FullFunction)

- Valve body and diaphragm are available in different materials and versions
- Wetted surfaces from Ra ≤ 0.38 µm...≤ 1.6 µm (optionally electropolished)
- Available in all common connection sizes and variants
- Integrated locking
- Minimum and maximum stroke limitation

Product variants described in the data sheet may differ from the product presentation and description.

Can be combined with

Type 2934 ▸
T-diaphragm valve with manually operated actuator (basic)

Type 2973 ▸
2/2-way diaphragm valve with manually operated actuator (FullFunction)

Type 2975 ▸
Tank bottom diaphragm valve with manually operated actuator (FullFunction)

Type 2031 ▸
2/2-way diaphragm valve with pneumatic plastic actuator (Type CLASSIC)

Type 2103 ▸
2/2-way diaphragm valve with pneumatic stainless steel actuator (Type ELEMENT) for decentralised automation

Type 2063 ▸
2/2-way diaphragm valve with pneumatic actuator in stainless steel (Type INOX)

Type description

The Type 2974 manually operated diaphragm valve consists of a manually operated actuator, a diaphragm and a T-valve body. The manual actuator with plastic handwheel ensures use in hygienic or aggressive ambient conditions. The flow-optimised valve body with minimum dead space enables high flow values and a wide range of possible applications. The valve body and the diaphragms are available in all common materials and versions. The actuator has a compact, autoclavable design and is compatible with all other Bürkert diaphragm valves. An explosion-proof ATEX/IECEx device variant is available. The manual actuator possesses a visual position indicator with reproducible stroke scale. The actuator also possesses an adjustable minimum and maximum stroke limitation and/or locking. The manual actuator can be optionally equipped with sensors for position feedback.

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Visit product website ▸

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1. General technical data

Product properties	
Dimensions	Further information can be found in chapter "4. Dimensions" on page 7.
Material [1.]	
Block body (VH) [1.]	Stainless steel 1.4435/316L
Block body (VI) [1.]	Stainless steel 1.4435/BN2/ASME BPE, Fe < 0.5 %/C ≤ 0.03 %
Diaphragm	EPDM (AD) [1.], PTFE/EPDM (EA) [1.], advanced PTFE/EPDM (EU) [1.], GYLON®/laminated EPDM (ER) [1.]
Actuator (diaphragm bonnet/handwheel)	Stainless steel/PPS
Diaphragm size	15…50 (65…100 see **Type 3234** ▶)
Standard surface quality [2.]	
Block body (VH/VI) [1.]	Interior electrically polished: Ra ≤ 0.38 µm (NO17) [1.] (ASME BPE SF4/DIN HE4) (external: Ra ≤ 1.6 µm) Interior mechanically polished: Ra ≤ 0.5 µm (NO14) [1.] (ASME BPE SF1) (external: Ra ≤ 1.6 µm)
Medium data	
Operating medium	Neutral gases and fluids, highly purified, sterile, aggressive or abrasive media (see **resistance chart** ▶)
Medium temperature	
EPDM (AD) [1.]	-10…+143 °C (steam sterilisation +150 °C for 60 min)
PTFE/EPDM (EA) [1.]	-10…+130 °C (steam sterilisation +140 °C for 60 min)
Advanced PTFE/EPDM (EU) [1.]	-5…+143 °C (steam sterilisation +150 °C for 60 min)
GYLON®/laminated EPDM (ER) [1.]	-5…+130 °C (steam sterilisation +140 °C for 60 min)
Process/Port connection & communication	
Nominal diameter	DN 08…DN 100 (¼"…4")
Port connectio for stainless steel valve body [2.]	
Welded connection [2.]	DIN EN ISO 1127/ISO 4200/DIN 11866 series B DIN 11850 series 2/DIN 11866 series A/DIN EN 10357 series A ASME BPE/DIN 11866 series C
Clamp connection [2.]	DIN 32676 series A (DIN pipe) DIN 32676 series B (ISO pipe) ASME BPE
Environment and installation	
Installation position	See **operating instructions Type 2974** ▶
Ambient temperature: actuator (diaphragm bonnet/handwheel)	
Stainless steel/PPS	-10…+130 °C (short-term up to +150 °C), autoclavable

1.) This information is part of the product key (see "6.3. Bürkert Product Enquiry Form" on page 14).
2.) Further versions are available on request.

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2. Approvals and conformities

2.1. General notes

- The approvals and conformities listed below must be stated when making enquiries. This is the only way to ensure that the product complies with all required specifications.
- Not all available versions can be supplied with the below mentioned approvals or conformities.

2.2. Conformity

In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

2.3. Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

2.4. Explosion protection

Approval	Description
 	**Optional: Explosion protection** As a category 2 device suitable for zone 1/21 and zone 2/22 (optional). **ATEX:** EPS 18 ATEX 2 008 X II 2G Ex h IIC T4 Gb/II 2D Ex h IIIC T135 °C Db II 2G Ex h IIC T4…T2 Gb II 2D Ex h IIIC T135 °C…T300 °C Db **IECEx:** IECEx EPS 18.0007X Ex h IIC T4 Gb/Ex h IIIC T135 °C Dbb Ex h IIC T4…T2 Gb Ex h IIIC T135 °C…T300 °C Db

Temperature class	T2	T3	T4
Permissible surface temperature	+300 °C	+200 °C	+135 °C
Ambient temperature	-40…+130 °C	-40…+130 °C	-40…+100 °C
Maximum medium temperature	+285 °C	+185 °C	+125 °C

2.5. Foods and beverages/Hygiene

Conformity	Description
FDA	**FDA – Code of Federal Regulations** The diaphragms made of EPDM (AD), PTFE/EPDM (EA), advanced PTFE/EPDM (EU) and GYLON®/EPDM laminated (ER) comply with the Code of Federal Regulations published by the FDA (Food and Drug Administration, USA).
USP	**United States Pharmacopeial Convention (USP)** The diaphragms made of EPDM (AD), PTFE/EPDM (EA), advanced PTFE/EPDM (EU) and GYLON®/EPDM laminated (ER) are testet according to USP Class VI.
	**EC Regulation 1935/2004 of the European Parliament and of the Council** The diaphragms made of EPDM (AD), PTFE/EPDM (EA), advanced PTFE/EPDM (EU) and GYLON®/EPDM laminated (ER) are suitable for use with food and beverages (according to EC Regulation 1935/2004/EC).

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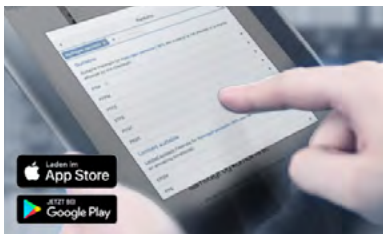
3. Materials

3.1. Bürkert resistApp



Bürkert resistApp – Chemical resistance chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

Start chemical resistance check

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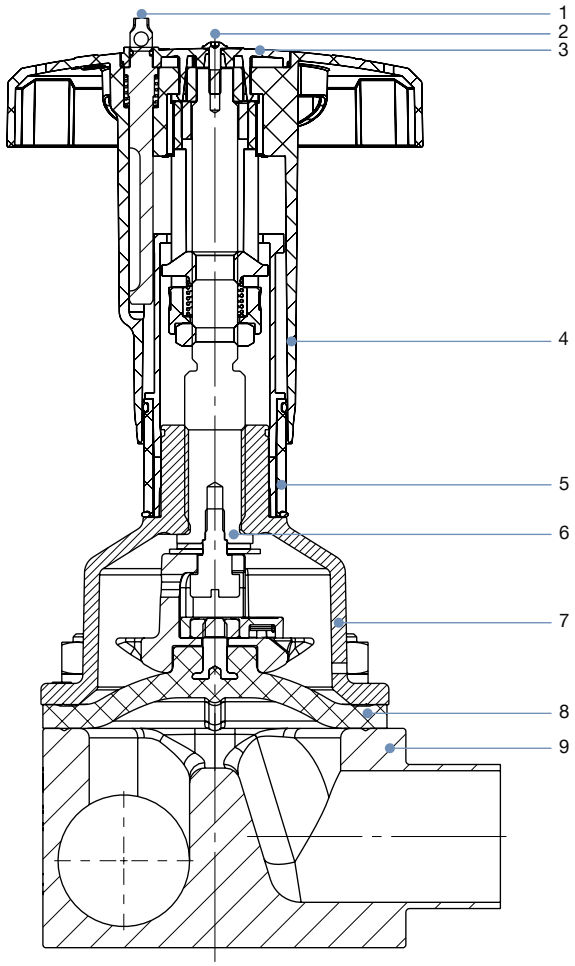
3.2. Material specifications

Note:
Your product variant may differ from this illustration depending on the body and interface options.



No.	Element	Material
1	Lock pin	Stainless steel 1.4305
2	Screw	Stainless steel A2
3	Handwheel cover	Polyamide (PA)
4	Handwheel	Polyphenylene sulphide (PPS)
5	Visual position indicator	Polyamide (PA)
6	Valve spindle	Stainless steel 1.4305
7	Diaphragm socket	Stainless steel 1.4308
8	Diaphragm	EPDM (AD), PTFE/EPDM (EA), advanced PTFE/EPDM (EU), GYLON®/laminated EPDM (ER)
9	Valve body	See “1. General technical data” on page .

3.3. Example of available diaphragm materials

The diaphragms have been developed to meet the unique challenges of hygienic and sterile requirements. Bürkert offers diaphragms with precise material composition and high accuracy. Bürkert diaphragms are available in a wide range of materials which have been tested and proven in applications in the food and beverage, biotechnology, pharmaceutical and cosmetics industries. The diaphragms are tested during development and production to ensure reliability under difficult process conditions.

- EPDM (AD)
- PTFE/EPDM (EA)
- Advanced PTFE/EPDM (EU)
- GYLON®/laminated EPDM (ER)

For further information please refer to our flyer “Diaphragm competence for hygienic applications” on our **website** ▶.

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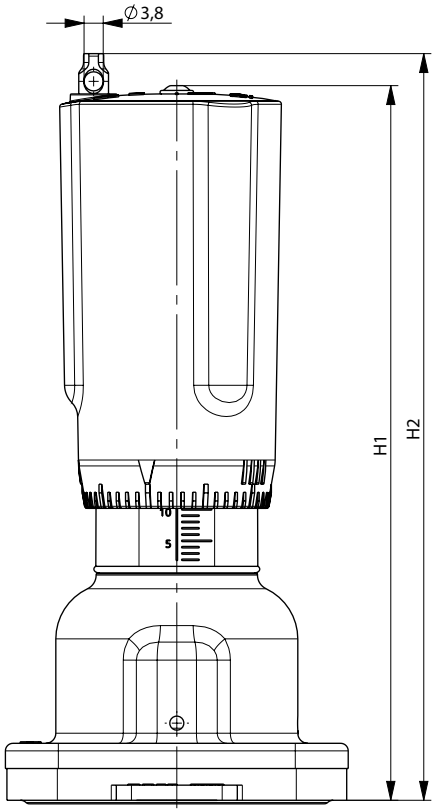
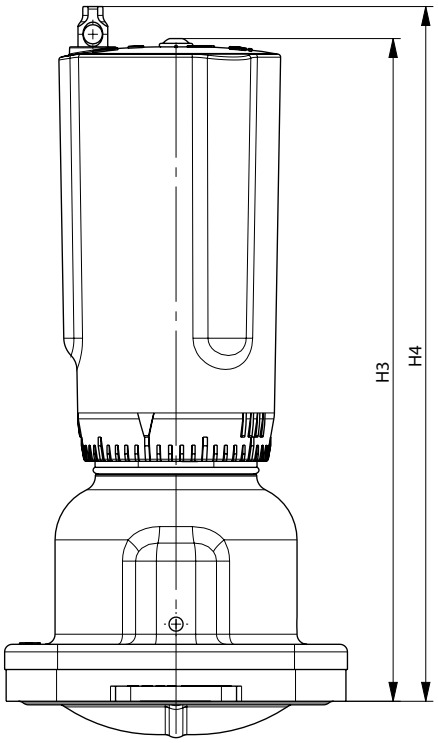
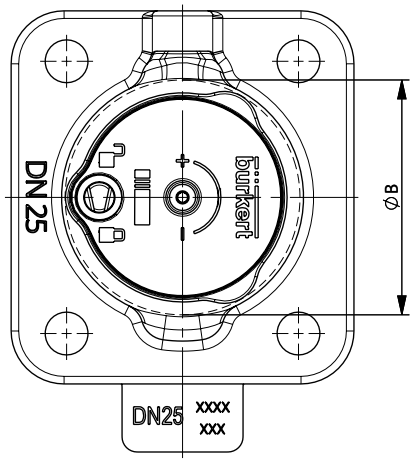
4. Dimensions

4.1. Manual actuator

Diaphragm size 15…25

Note:
Dimensions in mm

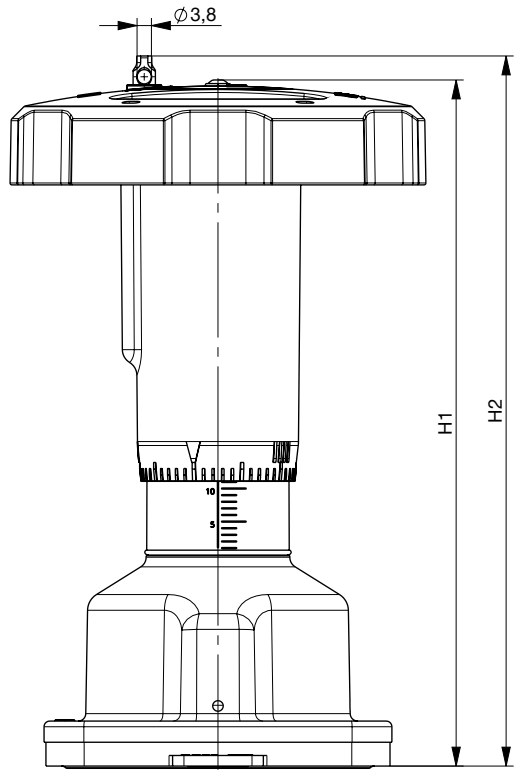
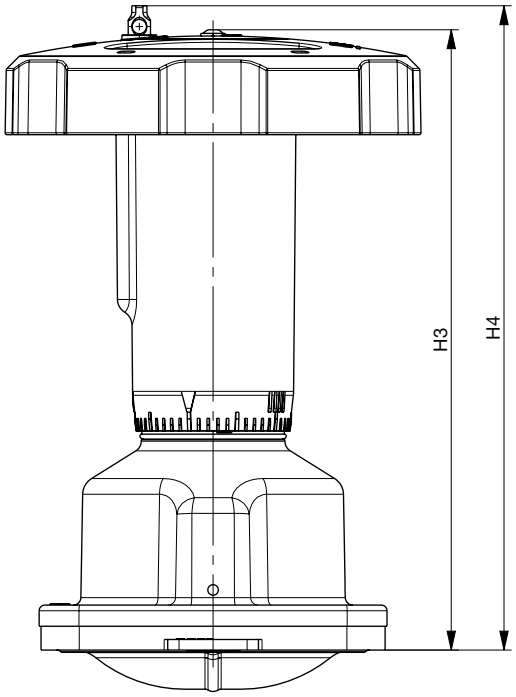
Position open	Position closed
	

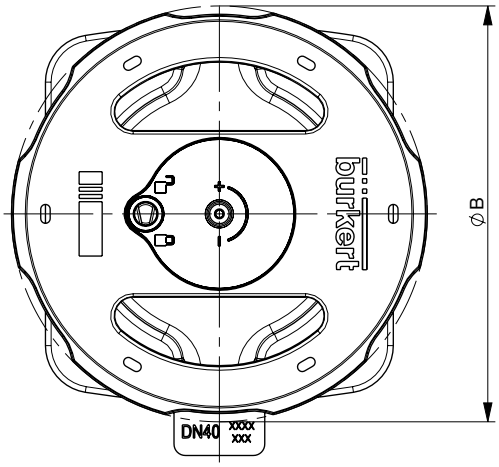


Diaphragm size	H1	H2	H3	H4	Ø B
15	127	133	121	127	45
20	138	144	129	135	45
25	143	149	133	139	45

Diaphragm size 40…50

Note:
Dimensions in mm

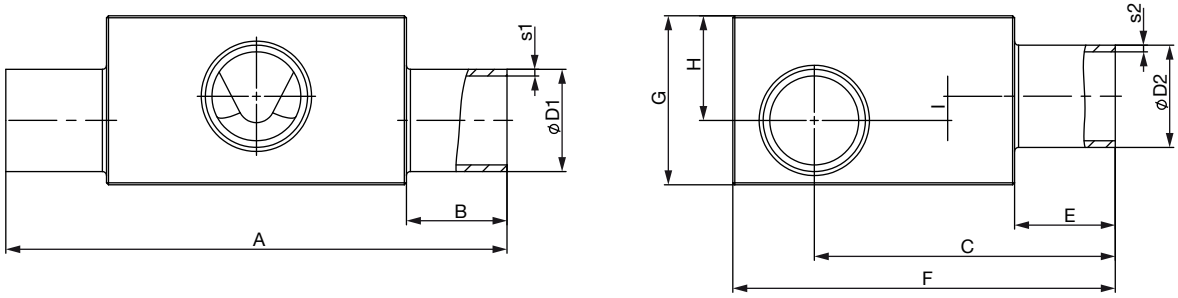
Position open	Position closed
	



Diaphragm size	H1	H2	H3	H4	Ø B
40	182	188	164	170	110
50	197	203	173	179	110

4.2. T-body with welded connection

Note:
Dimensions in mm



Diaphragm size	Port 1 – Port 2 DN	ØD1	s1	ØD2	s2	A	B	C	E	F	G	H	I	Product key [1,] (Port 1 – Port 2)
DIN EN ISO 1127/ISO 4200/DIN 11866 series B														
15	8…8	13.5	1.6	13.5	1.6	93.0	20	52.05	20	70	27	17	4.5	SA40-SA40
	10…8	17.2		13.5		93.0		53.9		70	31	18	4.5	SA41-SA40
	10…10	17.2		17.2		93.0		54.9		70	28	16	2.5	SA41-SA41
	15…8	21.3		13.5		93.0		57		71	34.5	21	7.5	SA42-SA40
	15…15	21.3		21.3		93.0		56		71	35	21	6.5	SA42-SA42
	20…8	26.9		13.5		103.0	25	59.8		76	41	25	11.5	SA43-SA40
	20…10	26.9		17.2		103.0		59.8		78	42	25	11.5	SA43-SA41
	20…15	26.9		21.3		103.0		59.8		78	42	25	11.5	SA43-SA42
	25…10	33.7	2.0	17.2		103.0		63		83	48	28	14.5	SA44-SA41
	25…15	33.7		21.3		103.0		62.8		83	47	28	14.5	SA44-SA42
	32…8	42.4		13.5		103.0		67.1		91	56	32	18.5	SA45-SA40
	32…10	42.4		17.2		103.0		67.1		91	56	32	18.5	SA45-SA41
	32…15	42.4		21.3		103.0		67.1		91	56	32	18.5	SA45-SA42
	40…8	48.3		13.5		103.0		70.1		97	63	35	21.5	SA46-SA40
	40…10	48.3		17.2		103.0		70.1		97	63	35	21.5	SA46-SA41
	40…15	48.3		21.3		103.0		70.1		97	63	35	21.5	SA46-SA42
	50…8	60.3		13.5		113.0	30	76.1		109	72	38	24.5	SA47-SA40
	50…10	60.3		17.2		113.0		76.1		109	72	38	24.5	SA47-SA41
	50…15	60.3		21.3		113.0		76.1		109	72	38	24.5	SA47-SA42
	65…8	76.1		13.5		113.0		84		125	85	44	30.5	SA48-SA40
	65…15	76.1		21.3		113.0		84		125	85	44	30.5	SA48-SA42
	80…8	88.9	2.3	13.5		113.0		90.1		140	99	52	38.5	SA49-SA40
	80…10	88.9		17.2		113.0		90.1		137	94	47	33.5	SA49-SA41
	80…15	88.9		21.3		113.0		90.1		137	94	47	33.5	SA49-SA42
	100…15	114.3		21.3		113.0		102.8		163	120	60	46.5	SA39-SA42
20	20…20	26.9	1.6	26.9	1.6	114.0	25	70.3	25	87	40	24	6.0	SA43-SA43
	25…20	33.7	2.0	26.9		114.0		73.3		94	48	28	10.0	SA44-SA43
	32…20	42.4		26.9		114.0		78.6		102	57	33	15.0	SA45-SA43
	40…20	48.3		26.9		114.0		80.6		108	63	35	17.0	SA46-SA43
	50…20	60.3		26.9		124.0	30	87		120.8	72	39	21.0	SA47-SA43
	65…20	76.1		26.9		124.0		94.5		136	86	45	27.0	SA48-SA43
	80…20	88.9	2.3	26.9		124.0		100.6		148	94	47	29.0	SA49-SA43
	100…20	114.3		26.9		124.0		113.3		173	120	60	42.0	SA39-SA43
25	25…25	33.7	2.0	33.7	2.0	124.5	25	78.6	25	98	53	33	13.0	SA44-SA44
	32…25	42.4		33.7		124.5		82.9		107	62	38	18.0	SA45-SA44
	40…25	48.3		33.7		124.5		85.9		114	69	41	21.0	SA46-SA44
	50…25	60.3		33.7		134.5	30	81.9		125	78	45	25.0	SA47-SA44
	65…25	76.1		33.7		134.5		99.8		142	94	52	32.0	SA48-SA44
	80…25	88.9	2.3	33.7		134.5		105.9		153	101	54	34.0	SA49-SA44
	150…25	168.3	2.6	33.7		134.5		145.3		232	174	87	67.0	SA69-SA44

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Diaphragm size	Port 1 – Port 2 DN	ØD1	s1	ØD2	s2	A	B	C	E	F	G	H	I	Product key [1,] (Port 1 – Port 2)
40	32…32	42.4	2.0	42.4	2.0	152.0	25	98.00	25	122	62	38	9.4	SA45-SA45
	40…32	48.3		42.4		152.0		100		128	68	41	12.4	SA46-SA45
	40…40	48.3		48.3		152.0		100		128	68	41	12.4	SA46-SA46
	50…32	60.3		42.4		162.0	30	106		140	82	48	19.4	SA47-SA45
	50…40	60.3		48.3		162.0		106		140	82	48	19.4	SA47-SA46
	65…40	76.1		48.3		162.0		113.9		155	97	55	26.4	SA48-SA46
	80…32	88.9	2.3	42.4		162.0		120		168	108	60	31.4	SA49-SA45
	80…40	88.9		48.3		162.0		120		168	108	60	31.4	SA49-SA46
	100…32	114.3		42.4		162.0		132.7		193	129	68	39.4	SA39-SA45
	100…40	114.3		48.3		162.0		132.7		193	129	68	39.4	SA39-SA46
50	50…50	60.3	2.0	60.3	2.0	188.0	30	120.2	30	154	82	48	12.5	SA47-SA47
	65…50	76.1		60.3		188.0		128.1		170	100	56	20.5	SA48-SA47
	80…50	88.9	2.3	60.3		188.0		134.2		183	110	61	25.5	SA49-SA47
	100…50	114.3		60.3		188.0		146.9		208	131	70	34.5	SA39-SA47
	150…50	168.3	2.6	60.3		188.0		173.6		261	176	88	52.5	SA69-SA47

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Diaphragm size	Port 1 – Port 2 DN	ØD1	s1	ØD2	s2	A	B	C	E	F	G	H	I	Product key [1.] (Port 1 – Port 2)
DIN 11850 series 2/DIN 11866 series A/DIN EN 10357 series A														
15	15…15	19.0	1.5	19.0	1.5	93.0	20	55.9	20	70	33	20	6.5	SD42-SD42
	20…15	23.0		19.0		103.0		57.9		72	37	22.5	9	SD43-SD42
	25…15	29.0		19.0		103.0	25	60.9		78	43	26	12.5	SD44-SD42
	32…15	35.0		19.0		103.0		63.9		84	49	29	15.5	SD45-SD42
	40…15	41.0		19.0		103.0		66.9		91	56	31	17.5	SD46-SD42
	50…15	53.0		19.0		113.0	30	72.9		102	65	36	22.5	SD47-SD42
20	20…20	23.0	1.5	23.0	1.5	114.0	25	68.7	25	85	36	21	–	SD43-SD43
	32…20	35.0		23.0		114.0		74.4		95	50	29	11.0	SD45-SD43
	40…20	41.0		23.0		114.0		77.4		101	56	32	14.0	SD46-SD43
25	25…25	29.0	1.5	29.0	1.5	124.5	25	76.7	25	98	48	30	10.0	SD44-SD44
	40…25	41.0		29.0		124.5		82.7		106	61	38	18.0	SD46-SD44
	50…25	53.0		29.0		134.5	30	88.7		120	73	44	24.0	SD47-SD44
40	32…32	35.0	1.5	35.0	1.5	152.0	25	95	25	119	52	32	9	SD45-SD45
	40…40	41.0		41.0		152.0		97.3		121	62	37	8.4	SD46-SD46
	50…40	53.0		41.0		162.0	30	102.8		133	75	45	16.4	SD47-SD46
50	50…50	53.0	1.5	53.0	1.5	188.0	30	117.0	30	147	74	44	8.5	SD47-SD47
ASME BPE/DIN 11866 series C														
15	15…15	12.70	1.65	12.70	1.65	93.0	20	53.20	20	70	27	13.5	–	SA92-SA92
	20…15	19.05		12.70		103.0		55.80		70	31	18.5	5.0	SA93-SA92
	25…15	25.40		12.70		103.0		59.00		75	40	24	10.5	SODF-SA92
	40…15	38.10		12.70		103.0	25	65.30		88	54	31	17.5	SODH-SA92
	50…15	50.80		12.70		113.0	30	71.70		100	64	35	21.5	SODI-SA92
	65…15	63.50		12.70		113.0		78.00		113	73	38	24.5	SODJ-SA92
	80…15	76.20		12.70		113.0		84.40		125	84	43	29.5	SODK-SA92
20	20…20	19.05	1.65	19.05	1.65	114	25	66.30	25	85	36	18	–	SA93-SA93
	25…20	25.40		19.05		114		69.20		88	40	24	6.0	SODF-SA93
	40…20	38.10		19.05		114		75.80		98	53	31	13.0	SODH-SA93
	50…20	50.80		19.05		124	30	82.20		111	66	37	19.0	SODI-SA93
	65…20	63.50		19.05		124		88.50		123	75	40	22.0	SODJ-SA93
	80…20	76.20		19.05		124		94.90		136	85	44	26.0	SODK-SA93
	100…20	101.60	2.11	19.05		124		107.10		161	108	54	36.0	SODL-SA93
25	25…25	25.40	1.65	25.40	1.65	124.5	25	74.8	25	95	42	26	6.0	SODF-SODF
	40…25	38.10		25.40		124.5		81.1		103	58	36	16.0	SODH-SODF
	50…25	50.80		25.40		134.5	30	87.5		120	75	44	24.0	SODI-SODF
	65…25	63.50		25.40		134.5		93.8		129	82	47	27.0	SODJ-SODF
	80…25	76.20		25.40		134.5		100.15		142	94	52	32.0	SODK-SODF
40	40…40	38.10	1.65	38.10	1.65	152.0	25	99.60	25	121	58	35	6.4	SODH-SODH
	50…40	50.80		38.10		162.0	30	101.6		131	72	43	14.4	SODI-SODH
	65…40	63.50		38.10		162.0		107.90		143	85	50	21.4	SODJ-SODH
	80…40	76.20		38.10		162.0		114.3		156	98	56	27.4	SODK-SODH
50	50…50	50.80	1.65	50.80	1.65	188.0	30	115.8	30	145	71	42	6.5	SODI-SODI
	65…50	63.50		50.80		188.0		122.10		157	85	50	14.5	SODJ-SODI
	65…65	63.50		63.50		188.0		122.10		158	86	50	14.5	SODJ-SODJ
	80…50	76.20		50.80		188.0		128.5		169	98	56	20.5	SODK-SODI
	100…65	101.60	2.11	63.50		188.0		140.7		195	120	66	30.5	SODL-SODJ

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Diaphragm size	Port 1 – Port 2 DN	ØD1	s1	ØD2	s2	A	B	C	E	F	G	H	I	Product key[1.] (Port 1 – Port 2)
SMS 3008														
25	25…25	25.0	1.2	25.0	1.2	124.5	25	75.0	25	95	43	27	7.0	SA60-SA60
	40…25	38.0		25.0		124.5		81.5		103	58	36	16.0	SA62-SA60
	50…25	51.0		25.0		134.5	30	88.0		118	72	42	22.0	SA63-SA60
40	40…40	38.0	1.2	38.0	1.2	152.0	25	95.6	25	121	58	35	6.4	SA62-SA62
	50…40	51.0		38.0		162.0	30	102.1		131	73	44	15.4	SA63-SA62
50	50…50	51.0	1.2	51.0	1.2	188.0	30	120.2	30	154	82	48	2.5	SA63-SA63
DIN 11850 series 0														
15	50…15	52.0	1.5	18.0	1.5	113.0	30	72.4	20	101	65	36	22.5	SC48-SC43
25	25…25	28.0	1.5	28.0	1.5	124.5	25	76.2	25	95	46	29	9.0	SC45-SC45
	50…25	52.0		28.0		134.5	30	91.2		120	71	42	22.0	SC48-SC45
40	25…32	28.0	1.5	34.0	1.5	152.0	25	90.3	25	122	58	32	3.4	SC45-SC46
	50…32	52.0		34.0		162.0	30	102.3		132	75	45	16.4	SC48-SC46
50	50…50	52.0	1.5	52.0	1.5	188.0	30	116.5	30	147	73	43	7.5	SC48-SC48

1.) This information is part of the product key (see "6.3. Bürkert Product Enquiry Form" on page 14).

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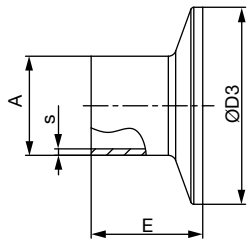
4.3. T-body with clamp connection

Note:

- Dimensions in mm
- Clamp dimensions must be added to the welded connection dimensions.



Port connection		A	s	D3	E	Product key[1.)]
[mm]	[inch]					
DIN 32676 series A (DIN pipe)						
15	–	19	1.5	34.0	18	TD42
20	–	23	1.5	34.0	18	TD43
25	–	29	1.5	50.5	21.5	TD44
32	–	35	1.5	50.5	21.5	TD45
40	–	41	1.5	50.5	21.5	TD46
50	–	53	1.5	64.0	21.5	TD47
DIN 32676 series B (ISO pipe)						
8	–	13.5	1.6	25.0	28.6	TC40
8	–	13.5	1.6	34.0[2.)]	28.6	TC51[2.)]
10	–	17.2	1.6	34.0[2.)]	28.6	TC41[2.)]
15	–	21.3	1.6	34.0[2.)]	28.6	TC42[2.)]
15	–	21.3	1.6	50.5	28.6	TC52
20	–	26.9	1.6	50.5	28.6	TC43
25	–	33.7	2	50.5	28.6	TC44
32	–	42.4	2	50.5[2.)]	28.6	TC45[2.)]
40	–	48.3	2	64.0	28.6	TC46
50	–	60.3	2	77.5	28.6	TC47
ASME BPE						
15	½"	12.7	1.65	25.0	28.6	TG02
20	¾"	19.05	1.65	25.0	28.6	TG03
25	1"	25.4	1.65	50.5	28.6	TG04
40	1½"	38.1	1.65	50.5	28.6	TG05
50	2"	50.8	1.65	64.0	28.6	TG06

1.) This information is part of the product key (see "6.3. Bürkert Product Enquiry Form" on page 14).

2.) Deviating from standard, because of different clamp outer diameter

5. Performance specifications

5.1. Medium pressure

Diaphragm size	Actuator (Diaphragm socket/handwheel)	Max. operating pressure for seal material
		EPDM, PTFE/EPDM, advanced PTFE/EPDM, GYLON®/laminated EPDM
DN		[bar]
15…50	Stainless steel/PPS	10

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6. Ordering information

6.1. Bürkert eShop

Bürkert eShop – Easy ordering and quick delivery

You want to find your desired Bürkert product or spare part quickly and order directly? Our online shop is available for you 24/7. Sign up and enjoy all the benefits.

Order online now

6.2. Bürkert product filter

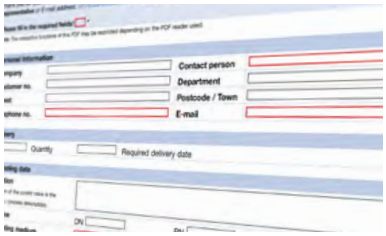
Bürkert product filter – Get quickly to the right product

You want to select products comfortably based on your technical requirements?
Use the Bürkert product filter and find suitable articles for your application quickly and easily.

Try out our product filter

6.3. Bürkert Product Enquiry Form

Note:
Please see our Product Enquiry Form for a full explanation of our specification key.



Bürkert Product Enquiry Form – Your enquiry quickly and compactly

Would you like to make a specific product enquiry based on your technical requirements? Use our Product Enquiry Form for this purpose. There you will find all the relevant information for your Bürkert contact. This will enable us to provide you with the best possible advice.

Fill out the form now

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