



### Pneumatic rotary actuator

- Modular program for mounting to armatures such as ball valves and butterfly valves
- NAMUR and ISO 5211 interfaces
- Position feedbacks
- Mounting of SIDE control positioner
- ATEX

Product variants described in the data sheet may differ from the product presentation and description.

#### Can be combined with

	<b>Type 2654</b> 2/2-way ball valve, 3-piece	▶
	<b>Type 2651</b> 2/2-way or 3/2-way ball valve, 2-piece	▶
	<b>Type 2657</b> Ball valve, manually operated	▶
	<b>Type 2671</b> Butterfly valve	▶
	<b>Type 2674</b> Plastic butterfly valve	▶
	<b>Type 1061</b> Position feedback unit for pneumatic rotary actuators	▶
	<b>Type 6519</b> Servo-assisted 3/2, 5/2 or 5/3-way solenoid valve for pneumatics	▶
	<b>Type 8792</b> Digital electropneumatic positioner SideControl	▶

#### Type description

The actuator series 2052 includes single and double acting pneumatic linear piston actuators with a universal mechanical interface in accordance with ISO 5211. The actuator shaft is rotated through 90° by the pressure force of the pilot air or the force of the reset fields. The rotary movement can in turn be used to actuate corresponding proportional valves such as ball valves or butterfly valves. The rotary actuator can also be combined with the positioners from the 8791/8792/8793 series. The actuator can be equipped with the end position feedback boxes from the 1061 series for pure position monitoring.

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## 1. General technical data

Type of actuator	Aluminium actuator	Polyamide actuator
<b>Product properties</b>		
Dimensions	Further information can be found in chapter <a href="#">“5. Dimensions” on page 5.</a>	
<b>Material</b>		
Actuator	Aluminium (cataphoresis/polyamide coating)	Polyamide and glass fiber
Seal	NBR	NBR
Piston	Aluminium (cataphoresis coating), polyarylamide <sup>1)</sup>	Polyarylamide
<b>Performance data</b>		
Rotation angle	90° (optionally 180°)	90°
Adjustable angle	- 2°...5° / 85°...92°	-
Pilot pressure	3...8 bar	3...8 bar
<b>Medium data</b>		
Control medium	Filtered oil-free or lubricated compressed dry air, water	
<b>Process/Port connection &amp; communication</b>		
Pilot air ports	G ¼, flange interface according to NAMUR VDI/VDE 3845	
Feedback signal	According to NAMUR VDI/VDE 3845	
Armature-side interface	According to ISO 5211	
<b>Approvals and conformities</b>		
Explosion protection	Further information can be found in chapter <a href="#">“2.4. Explosion protection” on page 3.</a> <sup>2)</sup>	
Others	Further information can be found in chapter <a href="#">“2.5. Others” on page 4.</a>	
<b>Environment and installation</b>		
Ambient temperature	- 32 °C...+ 90 °C	

1.) Only for actuator in size W (see chapter [“5. Dimensions” on page 5](#))

2.) Exceptions for aluminium actuators are marked, see chapter [“7.3. Ordering chart aluminium actuator” on page 8](#)

## 2. Approvals and conformities

### 2.1. General notes

- The approvals and conformities listed below must be stated when making enquiries. This is the only way to ensure that the product complies with all required specifications.
- Not all available variants can be supplied with the below mentioned approvals or conformities.

### 2.2. Conformity

In accordance with the Declaration of Conformity, the product is compliant with the EU Directives.

### 2.3. Standards

The applied standards which are used to demonstrate compliance with the EU Directives are listed in the EU-Type Examination Certificate and/or the EU Declaration of Conformity.

### 2.4. Explosion protection

Approval	Description
	<b>Optional: Explosion protection</b>  <b>ATEX:</b> EXII 2GD T6

### 2.5. Others

Approval	Description
	<p><b>DNV GL classification – Ships, offshore units, and high speed and light craft</b>                      The products are accepted for installation on all vessels classed by DNV GL.</p>

### 3. Control functions

Symbol	Description
	<p><b>Control function A (CF A)</b>                      Pneumatically operated 2/2-way on/off valve                      Flow direction above seat                      Normally closed by spring force</p>
	<p><b>Control function B (CF B)</b>                      Single-acting actuator for pneumatically operated 2/2-way on/off valve                      Normally closed by spring force</p>
	<p><b>Control function I (CF I)</b>                      Pneumatically operated 2/2-way on/off valve on either side                      Bidirectional                      Switching position dependent on external control</p>

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## 4. Bürkert resistApp

### 4.1. Bürkert resistApp



#### Bürkert resistApp – Chemical resistance chart

You want to ensure the reliability and durability of the materials in your individual application case? Verify your combination of media and materials on our website or in our resistApp.

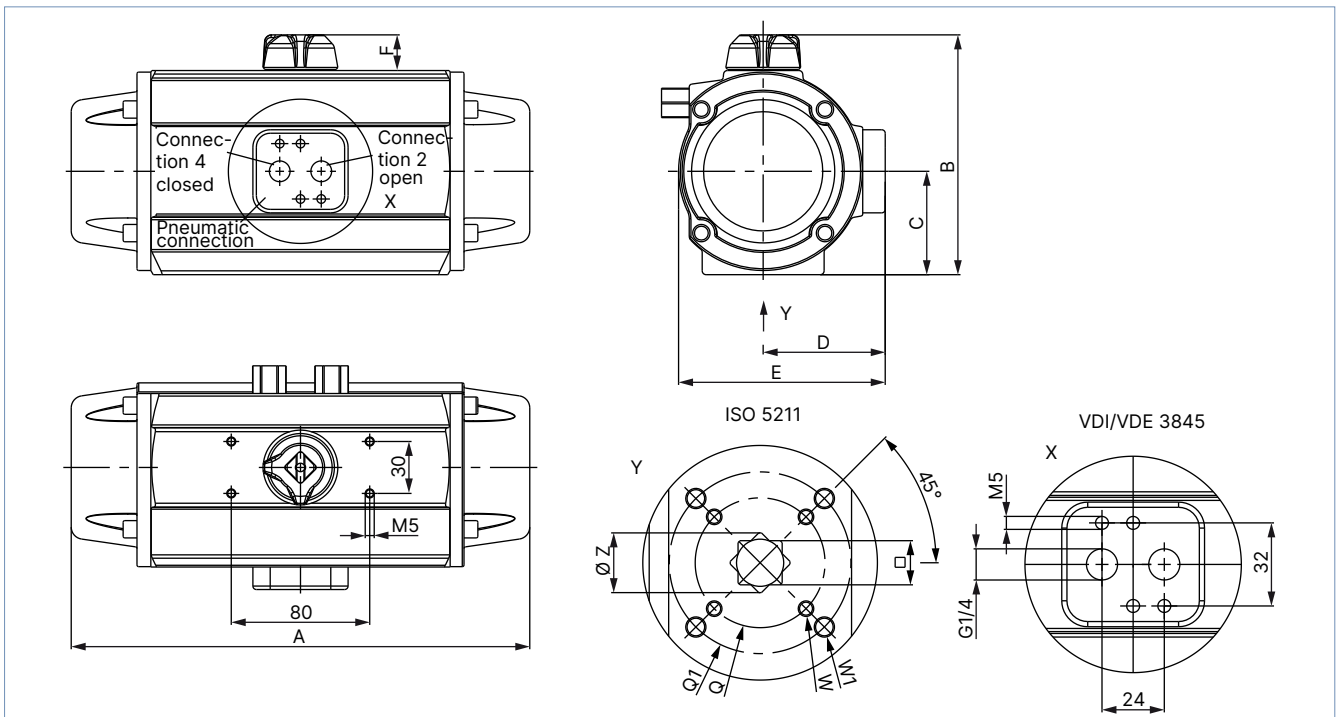
[Start chemical resistance check](#)

## 5. Dimensions

### 5.1. Aluminium actuator

**Note:**

Dimensions in mm



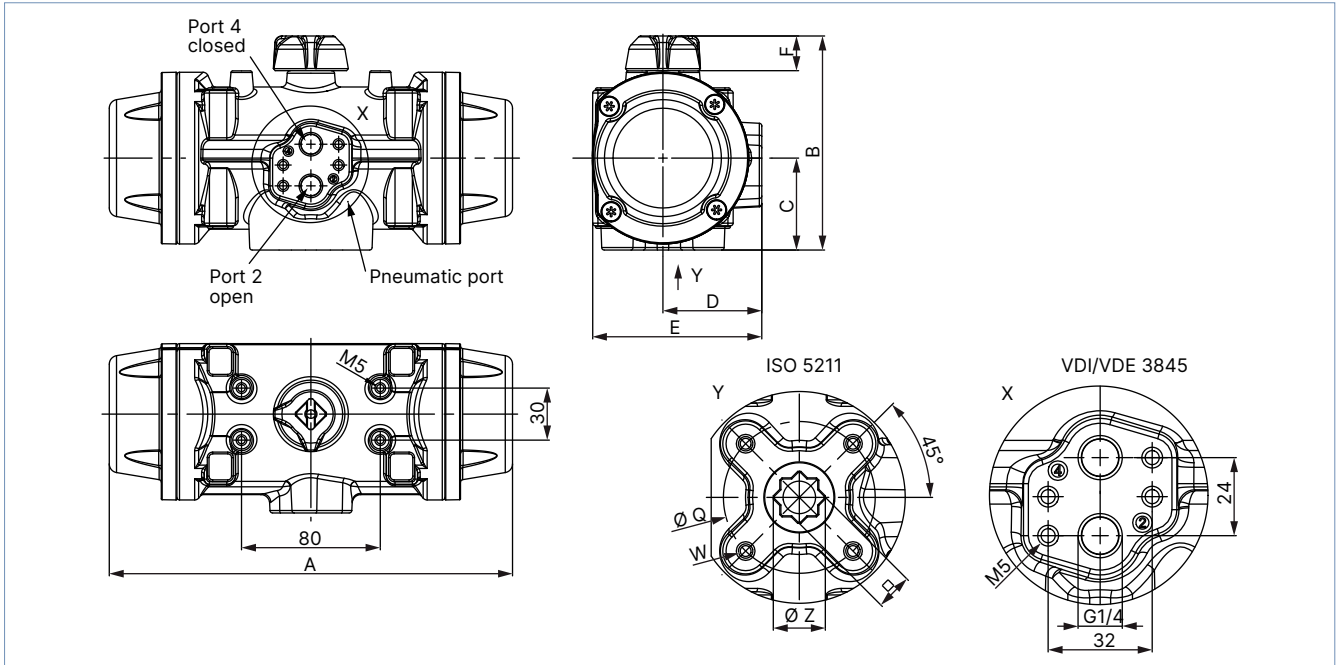
Size	A	B	C	D	E	F	Q	Q1	W	W1	Ø Z1	SW	Interface acc. to ISO 5211
W	140.2	89.3	37.2	48.2	76.1	20	36	42	M5	M5	14.3	11	F03/05
J / 00	152.3	102.1	43.2	52.2	84.1	20	42	50	M5	M6	19	14	F04/05
5 / 05	201.2	119	49.2	61.7	101.6	20	50	70	M6	M8	23	17	F05/07
K / 10	225.1	123.1	52.2	62.7	103.6	20	50	70	M6	M8	23	17	F05/07
L / 15	264.2	138.6	59.7	70.5	119.4	20	50	70	M6	M8	23	17	F05/07
Q / 20	311	147.3	63.7	75.1	127.5	20	50	70	M6	M8	29	22	F05/07
Y / 25	356.2	174.6	77.2	89.2	153.5	20	70	102	M8	M10	36.5	27	F07/10
M / 30	427.5	191	86.3	97.2	169	20	70	102	M8	M10	36.5	27	F07/10
40	598.4	272	116	120	226	50	102	125	M10	M12	49	36	F10/12
50	694	313	133	135	257.5	50	140	-	M16	-	49	36	F14
60	672.5	368	162.2	172	330.5	50	165	-	M20	-	61	46	F16
70	742.5	428	191	217	403	50	165	-	M20	-	61	46	F16

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### 5.2. Polyamide actuator

**Note:**

Dimensions in mm



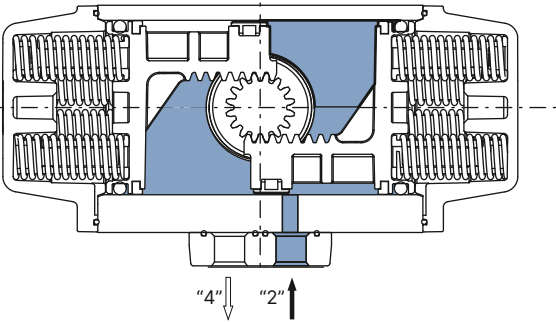
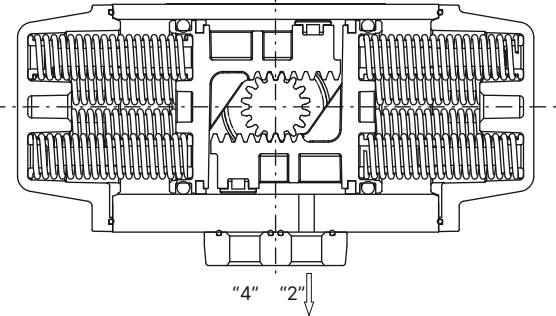
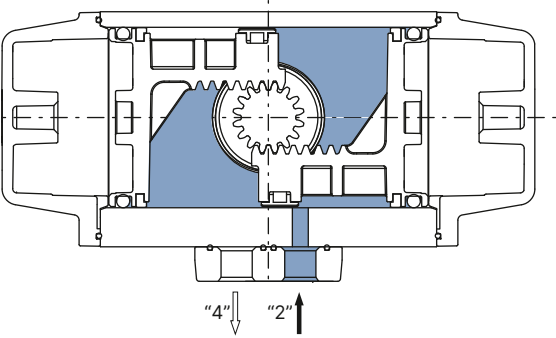
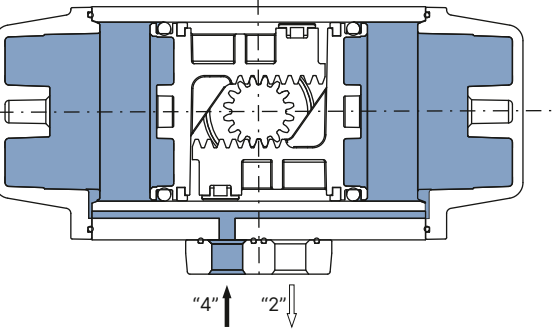
Size	A	B	C	D	E	F	Q	W	Ø Z1	SW	Interface acc. to ISO 5211
W	144	89	35.5	42.5	70.4	20	42 (optionally 36)	M5	14.1	11	F04 (optionally F03)
J / 00	158	101.4	43	47.5	77.6	20	50	M6	19	14	F05
K / 10	230	123	52.7	56.5	97.1	20	70	M8	23	17	F07
Q / 20	313	146.4	63.8	67.5	120.6	20	70	M8	29	22	F07

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## 6. Product operation

### 6.1. Functional overview


**Note:**  
Top view

Control function A	Description
	<p>The air supplied to Port 2 forces the pistons towards the actuator end caps, compressing the springs. This triggers a counter-clockwise rotation. The exhaust air exits from Port 4.</p>
	<p>The loss of air pressure (ventilation or electric failure) at Port 2 allows the springs to force the pistons inward. This triggers a clockwise rotation. The exhaust air exits from Port 2.</p>
Control function B	Description
<p>With control function B, the direction of rotation is opposite to control function A.</p>	
Control function I	Description
	<p>The air supplied to port 2 forces the pistons towards the actuator end caps. This triggers a counter-clockwise rotation. The exhaust air exits from Port 4.</p>
	<p>The air supplied to Port 4 forces the pistons inward. This triggers a clockwise rotation. The exhaust air exits from Port 2.</p>

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## 7. Ordering information

### 7.1. Bürkert eShop




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### 7.2. Bürkert product filter



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### 7.3. Ordering chart aluminium actuator

#### Double-acting actuator (control function I)

Actuator size	Torque (depending on pilot pressure)							Air volume		Weight	Article no.
	3 bar	4 bar	5 bar	5.5 bar	6 bar	7 bar	8 bar	Open	Closed		
	[Nm]	[Nm]	[Nm]	[Nm]	[Nm]	[Nm]	[Nm]	[l]	[l]	[kg]	
W	7.9	11.3	14.1	15.5	17	19.8	22.9	0.075	0.11	0.92	20037173
J / 00	11.6	16.1	20.5	22.7	25	29.5	33.9	0.15	0.18	1.4	254852
5 / 05	23.5	32.3	41	45.3	49.7	58.4	67.1	0.28	0.37	2.57	254853
K / 10	32.9	45.6	58.3	65	71	83.7	96.4	0.35	0.45	3.08	254854
L / 15	55.2	75.6	96	106.2	116.5	136.9	157.4	0.65	0.82	4.2	254855
Q / 20	77.7	107	136.3	151	165.5	194.8	224	0.8	1.15	5.61	254856
Y / 25	140.1	190.1	240	264.9	290	339.9	393.9	1.5	2.02	9.3	254857
M / 30	226.5	307.40	388.3	428.7	469.2	550.1	631	2.05	3	11.6	254858 <sup>1)</sup>
40	582.5	751.6	980.8	1080	1180	1379	1578	5.3	5.3	17.6	293856
50	998	1354	1711	1889	2067	2424	2780	10.5	7	30.7	293857 <sup>1)</sup>
60	1638	2245	2851	3155	3458	4065	4672	19.5	20.7	48.3	293858 <sup>1)</sup>
70	2389	3273	4158	4600	5043	5927	6812	31	30	77.9	293859 <sup>1)</sup>

1) Approval IEC 61508 SIL2



**Single-acting actuator (control function A, 6 spring packages per side)**

Actuator size	Torque depending on pilot pressure								Air volume		Weight [kg]	Article no. (control function A)	Article no. (control function B)	
	Pilot pressure							Spring force		Open [l]				Closed [l]
	5 bar		6 bar		8 bar		90° [Nm]	0° [Nm]						
	0° [Nm]	90° [Nm]	0° [Nm]	90° [Nm]	0° [Nm]	90° [Nm]			90° [Nm]	0° [Nm]				
W	7.4	4.1	10.3	7	16.2	12.9	10	6.7	0.075	0.11	1	20037188	20042649	
J / 00	9.4	4	13.9	8.5	22.8	17.4	16.5	11.1	0.15	0.18	1.63	254860	292647	
5 / 05	20.1	9.6	28.8	18.3	46.2	35.7	31.4	20.9	0.28	0.37	2.94	254861	292648	
K / 10	27.5	12.7	40.2	25.4	65.6	50.8	45.6	30.8	0.35	0.45	3.48	254862	292649	
L / 15	47	24.5	67.5	45	108.4	85.9	71.5	49	0.65	0.82	5.04	254863	292650	
Q / 20	70.5	31.6	99.7	60.8	158.2	119.3	104.7	65.8	0.8	1.15	6.63	254864	292651	
Y / 25	120.6	58.2	170.6	108.2	274.5	212.1	181.8	119.4	1.5	2.02	11.3	254865	292652	
M / 30	192.6	98	273.5	178.9	435.3	340.7	290.3	195.7	2.05	3	15.3	254866	292653	
40	489.1	213.80	688.3	413	1087	811.3	766.9	491.6	5.3	5.3	36.4	293860	293866	
50	987.4	505	1344	861.4	2057	1574	1206	723.6	10.5	7	58.4	293861	293867	
60	1468	776	2075	1383	3289	2597	2075	1383	19.5	20.7	83.2	293863	293868	
70	2389	619	3273	1504	5043	2273	3539	1769	31	30	118.2	293864	283869	

1.) Approval IEC 61508 SIL2  
 2.) Approval IEC 61508 SIL1

**7.4. Ordering chart polyamide actuator**

**Double-acting actuator (control function I)**

Actuator size	Torque depending on pilot pressure							Air volume		Weight [kg]	Article no.
	Pilot pressure							Open [l]	Closed [l]		
	3 bar [Nm]	4 bar [Nm]	5 bar [Nm]	5.5 bar [Nm]	6 bar [Nm]	7 bar [Nm]	8 bar [Nm]				
W	7.9	11.3	14.1	15.50	17	19.8	22.9	0.075	0.05	0.47	276763 (F04) 284433 (F03)
J / 00	13.3	18.3	23.4	26	28.5	33.6	38.7	0.15	0.18	0.83	276764
K / 10	32.9	45.6	58.3	65	71	83.7	96.4	0.35	0.45	1.65	276765
Q / 20	77.7	107	136.3	150.9	165.4	194.8	224	0.8	1.15	3.22	276766

**Single-acting actuator (control function A, 6 spring packages per side)**

Actuator size	Torque depending on pilot pressure								Air volume		Weight [kg]	Article no. (control function A)	Article no. (control function B)	
	Pilot pressure							Spring force		Open [l]				Closed [l]
	5 bar		6 bar		8 bar		90° [Nm]	0° [Nm]						
	0° [Nm]	90° [Nm]	0° [Nm]	90° [Nm]	0° [Nm]	90° [Nm]			90° [Nm]	0° [Nm]				
W	7.4	4.1	10.3	7	16.2	12.9	10	6.70	0.075	0.05	0.55	276767 (F04) 284434 (F03)	292654 (F04) 292655 (F03)	
J / 00	10.7	4.6	15.8	9.7	26	19.9	18.8	12.7	0.15	0.18	1	276768	292656	
K / 10	27.5	12.7	40.2	25.4	65.6	50.8	45.6	30.8	0.35	0.45	2.03	260114	292657	
Q / 20	70.5	31.6	99.7	60.8	158.2	119.3	104.7	65.8	0.8	1.15	4.22	276769	292658	










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## 7.5. Ordering chart accessories

### Position feedback Type 1061

**Note:**



- Adjustable mounting bracket included
- Further variants see data sheet [Type 1061](#) ▶.

Description	Article no.
Position feedback indicator (electromechanical) (Type 1061)	773151 
Position feedback indicator (electromechanical) with integrated 3/2-way solenoid valve (Type 1061)	773139 
Position feedback indicator (electromechanical) with integrated 5/2-way solenoid valve (Type 1061)	773140 
Position feedback indicator (inductive) (Type 1061)	773152 
Position feedback indicator (inductive) with integrated 3/2-way solenoid valve (Type 1061)	773141 
Position feedback indicator (inductive) with integrated 5/2-way solenoid valve (Type 1061)	773142 
Position feedback indicator (inductive) (Type 1061), ATEX variant	773153 
Position feedback indicator (inductive) with integrated 3/2-way solenoid valve (Type 1061), ATEX variant	773143 
Position feedback indicator (inductive) with integrated 5/2-way solenoid valve (Type 1061), ATEX variant	773144 

### Positioner Type 8792

**Note:**



Further variants see data sheet [Type 8792](#) ▶.

Description	Article no.
NAMUR SideControl positioner without analogue feedback (Type 8792)	317985 
NAMUR SideControl positioner with analogue feedback (Type 8792)	317986 

### Positioner mounting kit Type 8792/8793

**Note:**




Further variants see data sheet [Type 8792](#) ▶ or [Type 8793](#) ▶.

Description	Article no.
Attachment kit for stainless steel rotary actuators according to VDI/VDE 3845 (IEC 60534 - 6 - 2)	787338 
Stainless steel universal assembly bridge according to VDI/VDE 3845 (IEC60534 - 6 - 2)	770294 

### Solenoid valve Type 6519

**Note:**

Further variants see data sheet [Type 6519](#) ▶.

Description	Article no.
3/2 and 5/2-way pneumatic valve, 32 mm, 24 V AC, NAMUR (Type 6519)	131421 
3/2 and 5/2-way pneumatic valve, 32 mm, 110 V AC, NAMUR (Type 6519)	131423 
3/2 and 5/2-way pneumatic valve, 32 mm, 230 V AC, NAMUR (Type 6519)	131424 

**Cable plug Type 2518, form A according to DIN EN 175301 - 803**

**Note:**

Further variants see data sheet **Type 2518** ▶.

Cable plug	Dimensions	Variant	Voltage	Article no.
		Without circuitry (AC/DC)	0...250 V AC/DC	314802

**Reducing sleeves**

Description	Article no.
Reducing sleeve double square/square 14/9 mm	665288
Reducing sleeve double square/square 14/11 mm	665289
Reducing sleeve square/square 17/14 mm	665290
Reducing sleeve double square/square 17/14 mm	773348
Reducing sleeve double square/square 17/11 mm	773343
Reducing sleeve square/square 22/19 mm	773836
Reducing sleeve double square/square 22/17 mm	684858
Reducing sleeve double square/double square 22/14 mm	666684
Reducing sleeve double square/square 22/11 mm	773344
Reducing sleeve double square/square 27/22 mm	774594
Reducing sleeve square/square 27/19 mm	774279
Reducing sleeve square/square 27/17 mm	774193

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