



## 2/2 way Ball valve 3 pieces

- Stainless steel ball valve
- High flow rates
- High medium pressure
- Long life
- ISO 5211 Top flange

Type 2654 can be combined with...



**Type 2051**

Pneumatic actuator



**Type 2052**

Pneumatic actuator



**Type 3004**

Electric actuator



**Type 3005**

Electric actuator



**Type 3005**

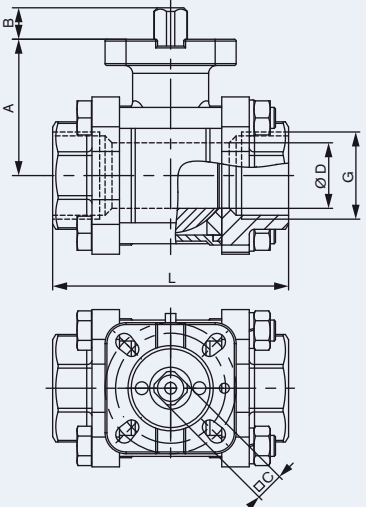
Electric actuator












2/2 way Ball valve in stainless steel for separating medium flow. The ball valves can be connected via the mechanical interface to ISO 5211 with a pneumatic (e.g. type 2051 or type 2052) or electrical rotary actuator (e.g. types 3003, 3004 or 3005).

- low torques
- long lifespan
- maintenance friendly

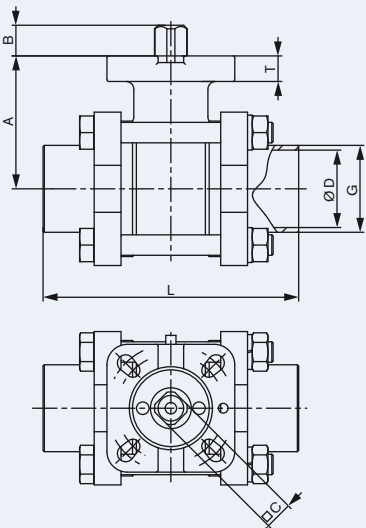
Technical data	
<b>Orifice</b>	DN10 to 100
<b>Body material</b>	Stainless steel 1.4408
<b>Ball material</b>	Stainless steel 1.4401
<b>Selector shaft material</b>	Stainless steel 1.4401
<b>Seal material</b>	PTFE (Ball seal) FKM (stem seal)
<b>Medium temperature</b>	-10 °C to 200 °C (see pressure temperature diagram)
<b>Medium pressure</b>	max. 63 bar (see pressure temperature diagram)
<b>Medium</b>	Stainless steel body: aggressive fluids, which will not attack the body and seal
<b>Port connections</b>	Rp 1/4" - Rp 2" Whitworth Thread acc. to DIN EN 10226-1 (alt DIN 2999) weld end
<b>ISO head flange</b>	EN ISO 5211











## Ordering chart



Orifice [mm]	Port connection	D	L	A	B	C	ISO 5211	Article no.
10	¼"	10	65	40	7	9	F03/F04	185994 
12	⅜"	12	65	40	7	9	F03/F04	185995 
15	½"	16	75	40	7	9	F03/F04	185996 
20	¾"	20	80	44	7	9	F03/F04	185997 
25	1"	25	90	52	12	11	F04/F05	185998 
32	1 ¼"	32	110	58	12	11	F04/F05	185999 
40	1 ½"	40	120	68	16	14	F05/F07	186000 
50	2"	50	140	77	16	14	F05/F07	186001 
65	2 ½"	65	185	98	19	17	F07/F10	186002 
80	3"	80	205	110	19	17	F07/F10	186003 
100	4"	100	240	138	24	22	F10	217975 

## Weld end



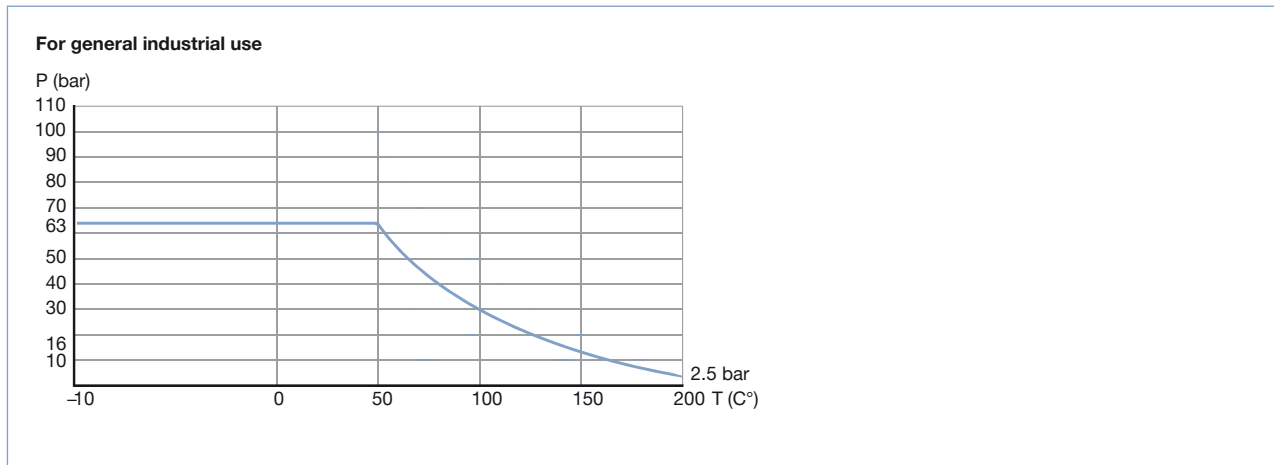
Orifice [mm]	G	D	L	A	B	C	ISO 5211	Article no.
12	19.3	12	75	40	9	9	F03/F04	186004 
15	23.3	16	75	40	9	9	F03/F04	186005 
20	28.2	20	90	44	9	9	F03/F04	186006 
25	33.8	25	100	52	12	11	F04/F05	186007 
32	41.1	32	110	58	12	11	F04/F05	186008 
40	49.0	40	125	68	16	14	F05/F07	186009 
50	62.0	50	150	77	16	14	F05/F07	186010 
65	78.0	65	190	98	19	17	F07/F10	205429 
80	94.3	80	220	110	19	17	F07/F10	203221 
100	125.2	100	270	138	24	22	F10	203222 

## Torques

DN	8	10	15	20	25	32	40	50	65	80	100
breakaway torque [Nm]	6	6	10	14	17	24	29	44	78	112	140
Running torque [Nm]	4	4	7	9	11	16	19	30	52	89	112

The values were at max. delta P measured with water at ambient temperature.

### Pressure Temperature Chart



DTS 1000202400 EN Version: E Status: RL (released | freigegeben | validé) printed: 15.02.2018

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